

CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

GSISLV-TR/15085/CL1/66/22/1

GSI SLV-TR hereby certifies that the welding company

TURASAS ESKISEHIR BOLGE MUDURLUGU
Hosnudiye Mah. Ahmet Kanatli Cad. No:8
26490 Tepebasi/ESKISEHIR
Turkey

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P, M, S

in the range indicated in the annex.

validity: 2025-04-22 until 2028-04-21

Ankara, 2025-04-22
Place and date of issue

Lead auditor: B.Sc. HEPER

Kaynak Teknolojisi
GSI SLV
TÜRKİYE
Engineer AKCAM
Head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 1.2	t = 3 - 40 mm t = 10 - 40 mm	BW FW
121	1.2	t ≥ 5 mm	FW
131	23	t = 3 - 20 mm	BW, partly mechanized
135	1.2 1.2 1.2 1.2 1.2	t = 2 - 50 mm t ≥ 5 mm t = 5 - 20 mm t = 5 - 30 mm t = 7.5 - 30 mm	BW, partly mechanized FW, partly mechanized FW, Robots FW, fully mechanized BW, automatic
141	1.2/8.1	t = 3 - 12 mm	FW

Area of Application:

- New build of railway vehicles and their components
- Repair of railway vehicles and their components

Responsible welding coordinator(s):

Serkan CÖKMEZ, Level A (IWE)

born: 1984-02-22

1st deputy(ies) of the responsible welding coordinator(s):

Serkan KARABULUT, Level A (IWE)

born: 1984-06-25

Others deputies:

Seref CIMEN, Level A (IWE) born: 1981-10-19
 Emre TAS, Level A (IWE) born: 1979-03-30
 Ayse Betül AKMAN, Level A (IWE) born: 1988-06-23
 Nail SAHIN, Level A (IWE) born: 1980-01-19
 Mustafa ARSLAN, Level A (IWE) born: 1986-01-13
 Mehmet ERCIYAS, Level A (IWE) born: 1987-12-10
 Ahmet URAL, Level A (IWE) born: 1983-01-19
 Aytul EMRAN ILERI, Level A (IWE) born: 1984-03-17
 Ahmet SONMEZ, Level A (IWE) born: 1986-11-16
 Hakan YILMAZ, Level A (IWE) born: 1985-02-15
 Serhat SAG, Level A (IWE) born: 1986-04-29

Remarks:

The welding coordinators Serkan CÖKMEZ, Serkan KARABULUT are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

GSISLV-TR/15085/CL1/66/22/1

General provisions:

The General Terms and Conditions of the GSI SLV-TR apply in the currently valid version.