

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I.-2100.

BREAK ALL SHARP  
CORNERS UNLESS  
OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP.

**SURFACE FINISH SPECS.  
IS IN ACCORDANCE  
WITH G.M. ENGR STDs.**



A.I.S.I. 8642H STEEL.



A.I.S.I. 4140 H STEEL - OPTIONAL.

HEAT TO 1550°F.  
QUENCH IN OIL.  
TEMPER TO 28-32  
ROCKWELL "C."

Yer No	Sl arNo
69	1023

R. F. Q. NO.	REV. LET.	REVISION	DATE	BY	APVD.
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[illegible]

NO. REQ.	NAME OF PART		PART NO.	IT. NO.
MATERIAL		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A. 		
SEE NOTE				
DE. WELLMAN	DATE 4-20-38	BOLT-1 1/4-12 HEX		
CK. LUND	4-27-38			
SUP.	CH.DR.			
WELD.	MOD. ENR.	FIRST-USED ON	PART NO.	
MATL.	ENGR.	567	8029567	