

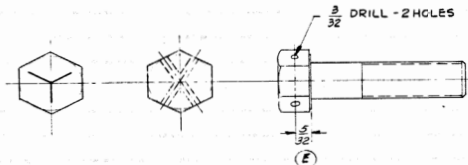
8088763

PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE .010 IN. UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE.

BREAK ALL SHARP  
CORNERS UNLESS  
OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED  
HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPEC.  
IS IN ACCORDANCE  
WITH G.M. ENGR. STDS.



REPLACED

OTHERWISE SAME AS 181436

				MATERIAL				NAME OF PART		PART NO.		IT. NO.	
W-2006 E				DR. EDWARDS				DATE 10-4-44		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.			
U5977 D				CH. CK.				SUP.		BOLT - 1/2-20 DR HEX			
R. F. C. NO.				WELD.				CH. DR.		DATE OF PRINT		PART NO.	
REV. LET.				MATERIAL				ENGR.				8088763	
REVISION													
DATE				BY				CK.		APVD.			
FIRST USED ON													