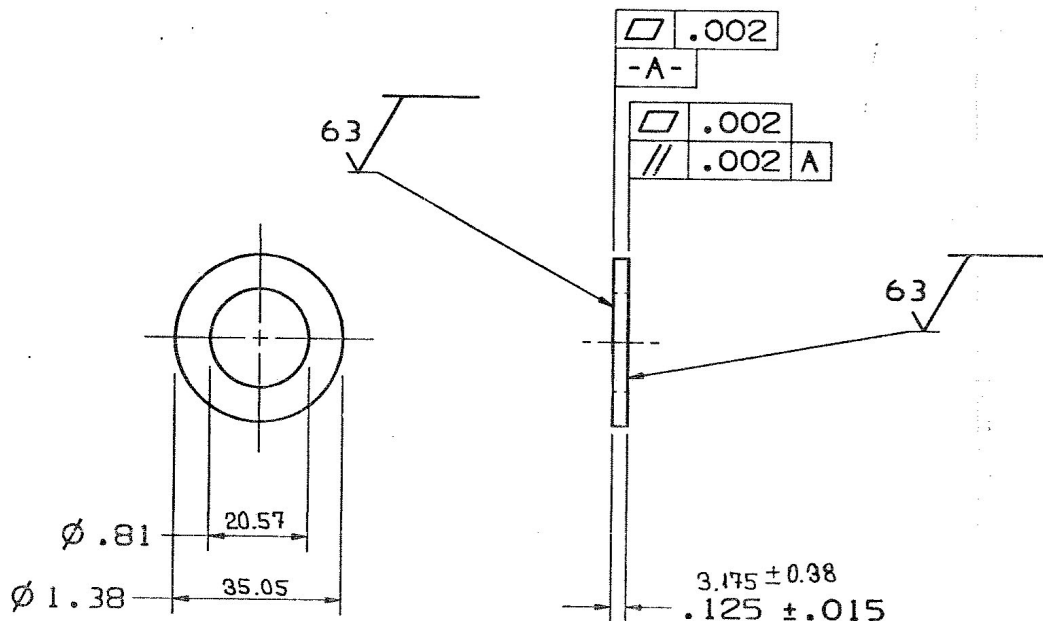


PART NO.  
**8140912**

RFC NO.	REV LET	REVISION	DATE	BY	APVD
	01	REDRAWN IN UG TO LATEST DFTG STDS, REV D, E & F REMD. WAS "A" SIZE. EASR REMD.	14JA00	BPR	



Yor No  
Sira No  
1479

RECORDED

CRITICAL FSTN	ETI 506
PHOSPHATE TREATMENT	A.I. 1860
FOR MANUFACTURING	

HEAT TREAT:  
HEAT TO 1500°F  
QUENCH IN OIL  
TEMPER TO ROCKWELL "C" 35-40  
PHOSPHATE TREAT PER A.I. 1860  
INSPECT PER E.T.I. 506

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I. 2400. BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.		THIRD ANGLE PROJECTION		MATERIAL S.A.E. 1060 STEEL OR S.A.E. 1075 STEEL		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILL. 60505, U.S.A. DIESEL DIVISION GENERAL MOTORS OF CANADA LIMITED LONDON, ONT. M5A 4N5, CANADA	
APERTURE CARD ONLY		UNLESS OTHERWISE SPECIFIED, FOR DIAMETRAL FEATURES, ROUNDNESS MUST BE WITHIN THE MMC AND LMC BOUNDARY. SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE. PERFECT FORM REQUIRED FOR FEATURE OF SIZE AT MMC.		OR KARCZEWSKI NEUMANN SMIT A.K.		DATE 150C48 270C48 290C48 290C48	
COMPUTER GRAPHICS CHANGE ONLY		GEOMETRIC TOLERANCING SYMBOLS □ FLAT    / RUNOUT    ∠ TOTAL RUNOUT    ○ ROUND ∠ ANGULAR    - STRAIGHT    ⊕ TRUE POSITION    / CYLINDRICAL ⊙ CONCENTRIC    ⊥ PERPENDICULAR    ∅ DIAMETER    // PARALLEL ⊕ MAXIMUM MATERIAL CONDITION (MMC) ⊖ LEAST MATERIAL CONDITION (LMC) ⊕ PROJECTED TOLERANCE ZONE ⊕ REGARDLESS OF FEATURE SIZE (RFS)		PART NAME WASHER-SPECIAL		DESCRIPTION 567 ENG	
APPROXIMATE WEIGHT (LBS) 0.34		PROFILE OF A LINE PROFILE OF A SURFACE DATUM IDENTIFICATION BASIC DIMENSION DATUM TARGET		FIRST USED ON 		PART NO 8140912	

User: folloso Node: lghp202 Job: 8140912-dwg\_g

UG SOLID

SHEET 1 OF 1