

8291560

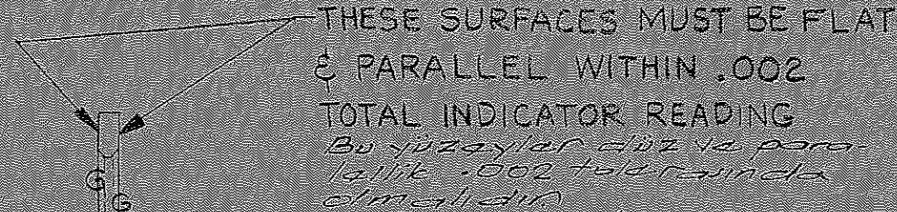
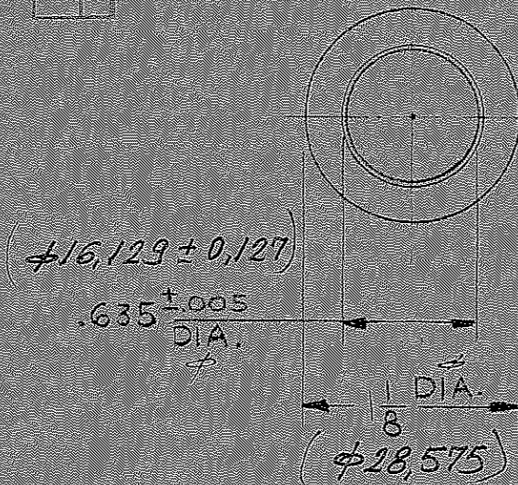
PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS.
IS IN ACCORDANCE
WITH G.M. ENGR. STDS.

1701 / 73
Ver. No. / Sht. No.



3 $\frac{+64}{-0}$ X45° CHAMFER (1.19 $\frac{+0.336}{0}$ X 45° Paha kırma)
pah kırınız

.125 $\pm .015$
(3.175 $\pm .0381$)

131 iletimi
HEAT TREAT:

HEAT TO 1500°F. da ısıtınız

QUENCH IN OIL yağda tavlattırınız

TEMPER TO ROCKWELL "C" 35-40

35-40 C rockwell sertliğinde sarılatırınız

PHOSPHATE TREAT PER A.I. 1860

RECORDED

				MATERIAL				NAME OF PART		PART NO.		IT. NO.	
				SAE 1060, 1075 OR 1045 ST.L.				ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.					
				DR. <i>Gerdie Uoss</i> DATE <i>4-1-60</i>				WASHER - SPECIAL ÖZEL RONDELA					
				CH. CK. <i>60</i> SUP. <i>4-1-60</i>									
				WELD. <i>4-1-60</i>				DATE OF PRINT					
				CH. DR. <i>4-1-60</i>									
				MAT. L. <i>4-1-60</i>				PART NO. 8291560					
				ENGR. <i>4-1-60</i>									
X-2953 A CHAMFER ADDED 6-10-60 WRS 62				DATE BY CK. APV'D.				FIRST USED ON 567-D ENG.					