

8360845

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I. 2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.

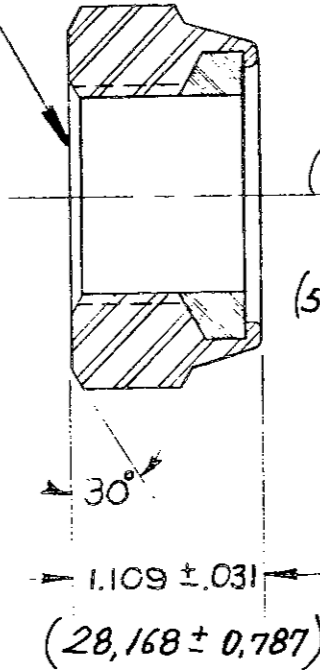
(B)

NOTE: THIS SURFACE TO BE SQUARE TO PITCH DIAMETER WITHIN .014 T.I.R.

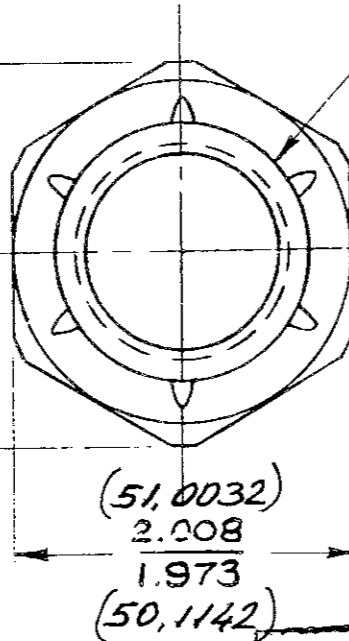
O.D. TO BE CONCENTRIC WITH THREAD AXIS WITHIN .010 T.I.R.

(C)

1/4 - 12 UNF - 28 THD.



(56,108)
2.209
2.229
(56,616)



MATERIAL:
STEEL-NON-METALLIC INSERT.
HEAT TREAT TO ROCKWELL "C" 25-31.
FINISH - PHOSPHATE TREAT.

RECORDED

ENGINEERING APPROVAL
OF SOURCE REQUIRED

1709 207

				MATERIAL				NAME OF PART		PART NO.	IT. NO.	
				SEE NOTE				ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.				
24298	C	GI WAS 1/4-12 UNF-38 THD. WAS 2209 MHX.	4-17-60	JC	JC	S.	NO. REQUIRED PER ASSEMBLY	DR. <i>Kornel</i>	DATE	6-15-64	NUT-1 1/4-12 SLFLKG	
18372	B	NOTE ADDED	9-9-63	EPB	JC	PR		CR. <i>Tammay</i>	DATE	8-7-64		
04477	A	WAS MIN DIA.	8-26-65	WERB				WELD. <i>Welding</i>	DATE	1-7-64		
		OK FOR PROD-WAS X64-582	1-26-65	ND	WMA	BILLY		MOD. ENGR. <i>WIK</i>	DATE	3-10-64	DATE OF PRINT	PART NO.
R.F.C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.		ENGR. <i>WIK</i>	DATE	8-12-64	8360845	
FIRST USED ON		PROJ. 97620										