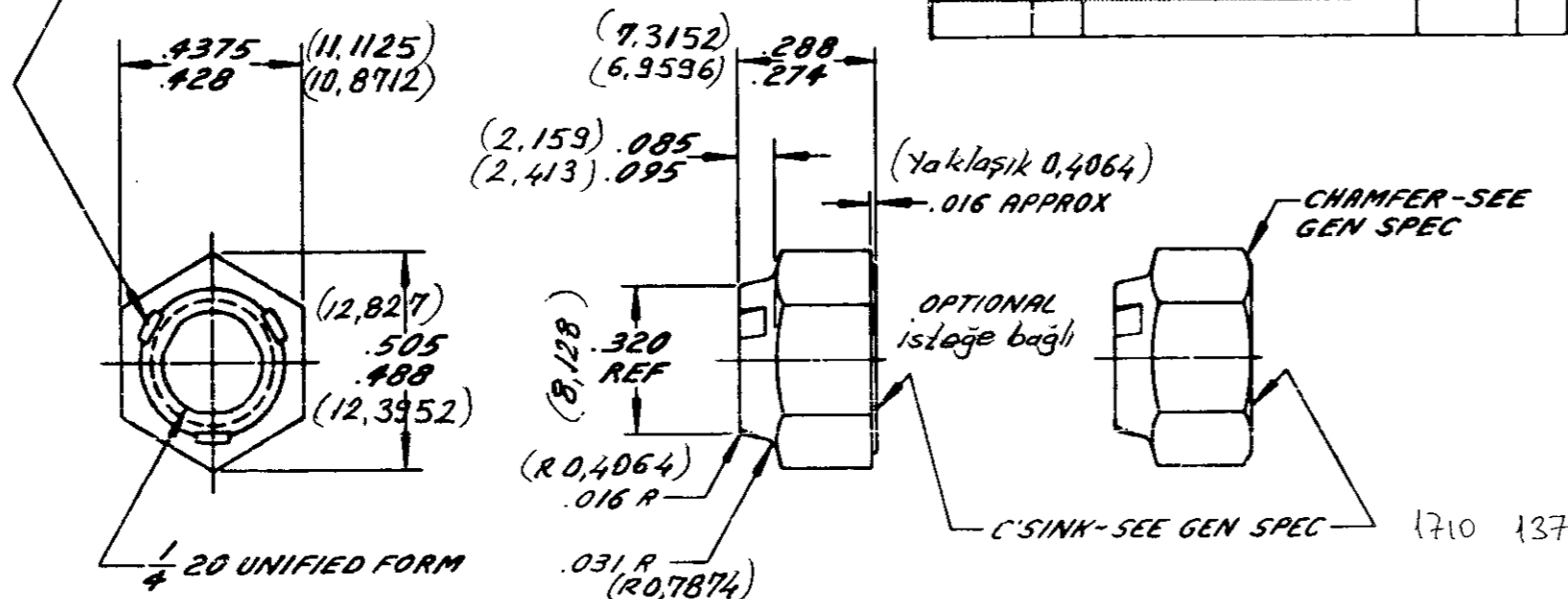


No. 13

9416509

DATE	SYM	REVISION RECORD	AUTHOR	BY	CHK

TOP THREADS DISTORTED BY COMPRESSING
CONE IN THREE PLACES, EQUALLY SPACED,
AT RANDOM TO HEXAGON FLATS



CROWN DIMENSIONS SHOWN ARE
BEFORE CONE IS COMPRESSED

MAX PREVAILING TORQUE----- 30 IN. LB
MIN BREAKAWAY TORQUE 1ST OFF---- 5 IN. LB
MIN BREAKAWAY TORQUE 5TH OFF---- 3.5 IN. LB

FINISH:
PLAIN NUTS UNLESS OTHERWISE SPECIFIED
SHALL BE FURNISHED WITH A LIGHT PHOSPHATE
COATING AND SUBSEQUENT COATING OF MAX TO
MINIMIZE GALLING DURING ASSEMBLY

UNSPECIFIED DETAIL WITH RESPECT TO DIMENSIONS, MATERIAL
METHODS OF TEST ETC MUST CONFORM TO GENERAL SPECI-
FICATIONS PUBLISHED IN GM ENGINEERING STANDARDS
TOLERANCE PLUS OR MINUS .010 UNLESS OTHERWISE SPECIFIED

DWG. DATE 9-14-64	SCALE	DR RD
REFERENCE	APPN	
MATERIAL SPEC GM 286-M STEEL (PROOF LOAD 130,000 PSI)		
NAME NUT - TYPE CLT HEXAGON LOCK		
PART NO 9416509		

DESCRIPTION 1/4-20 GRADE B
FINISH PLAIN - SEE NOTE