

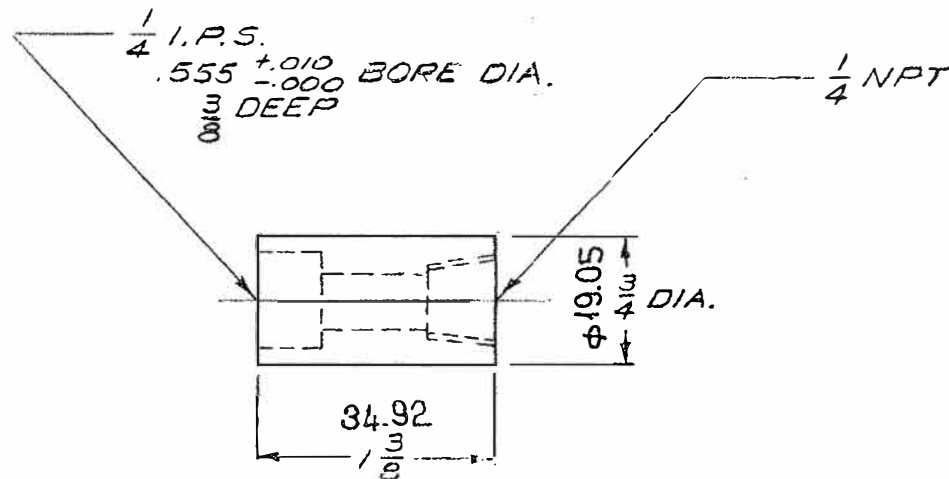
8276335

PERMISSIBLE VARIATION ON COMMON FRACTION DIMENSIONS TO MACHINED SURFACES TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED. FABRICATION TOLERANCE. $\pm \frac{1}{32}$

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.



STANDARD PART

				MATERIAL		NAME OF PART		PART NO.	IT. NO.
				EMS 69 STEEL		ELECTRO-MOTIVE DIVISION		GENERAL MOTORS CORPORATION	
				DR. <i>M. J. J. J.</i>		DATE 4-3-59		LA GRANGE, ILLINOIS, U.S.A.	
				CH. CK. <i>88</i>		DATE 4-17-59		COUPLING-1/4 PTW	
				WELD. <i>88</i>		DATE 4-28-59			
				CH. DR. <i>B</i>		DATE 4-28-59			
				MAT'L. <i>Bel</i>		DATE OF PRINT		PART NO.	
				ENGR. <i>Am</i>				8276335	
R. F. C. NO.				REV. LET.		REVISION		DATE BY CK. APV'D.	
FIRST USED ON				SD-24					

FORM EMD 416-B 3000 1-59

GLENNON & KERN, INC., CHICAGO

571

YES NO QITE NO
15060