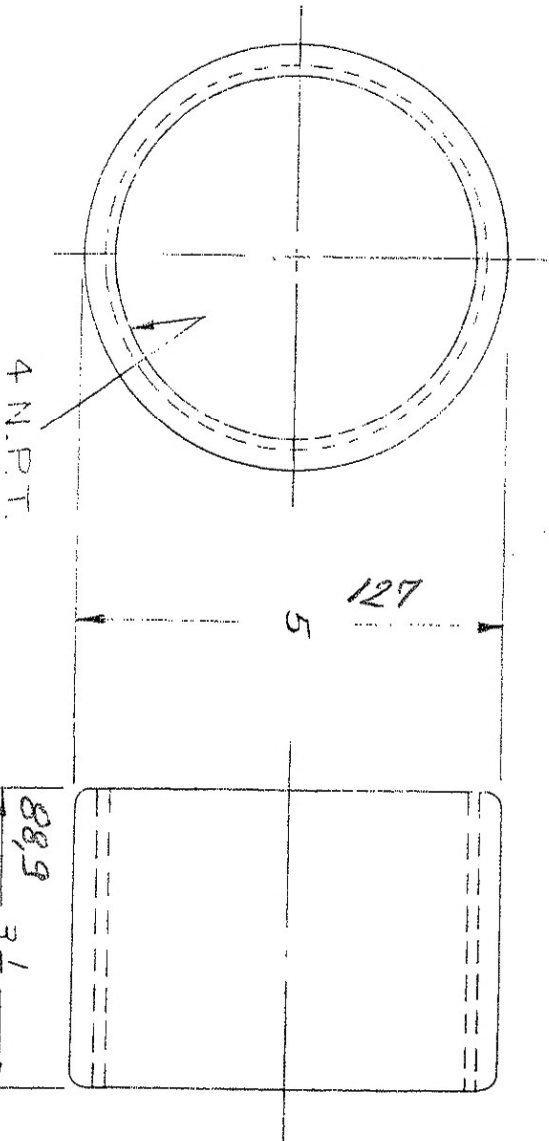


8182344

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE ± 0.010 UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE $\pm \frac{1}{32}$

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 118° X ONE THIRD DEEP.



77-33
Ver No 14034
Sira No

STANDARD PART

ENGINEERING APPROVAL
OF SOURCE REQUIRED

Q8287		A		WAS 3/16		7-15-54		J.B.		N.H.		12/7/54		CH. CK.		NO. REQUIRED PER ASSEMBLY		MATERIAL WROUGHT STEEL		DATE 9-27-51		NAME OF PART		PART NO.		IT. NO.	
R.F.C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APVD.		BATH		CH. CK.		DATE		DATE		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		DATE OF PRINT		PART NO.	
FIRST USED ON		PROJ 15077 (SD-7)																				COUPLING - 4 PT.				8182344	