

8191302

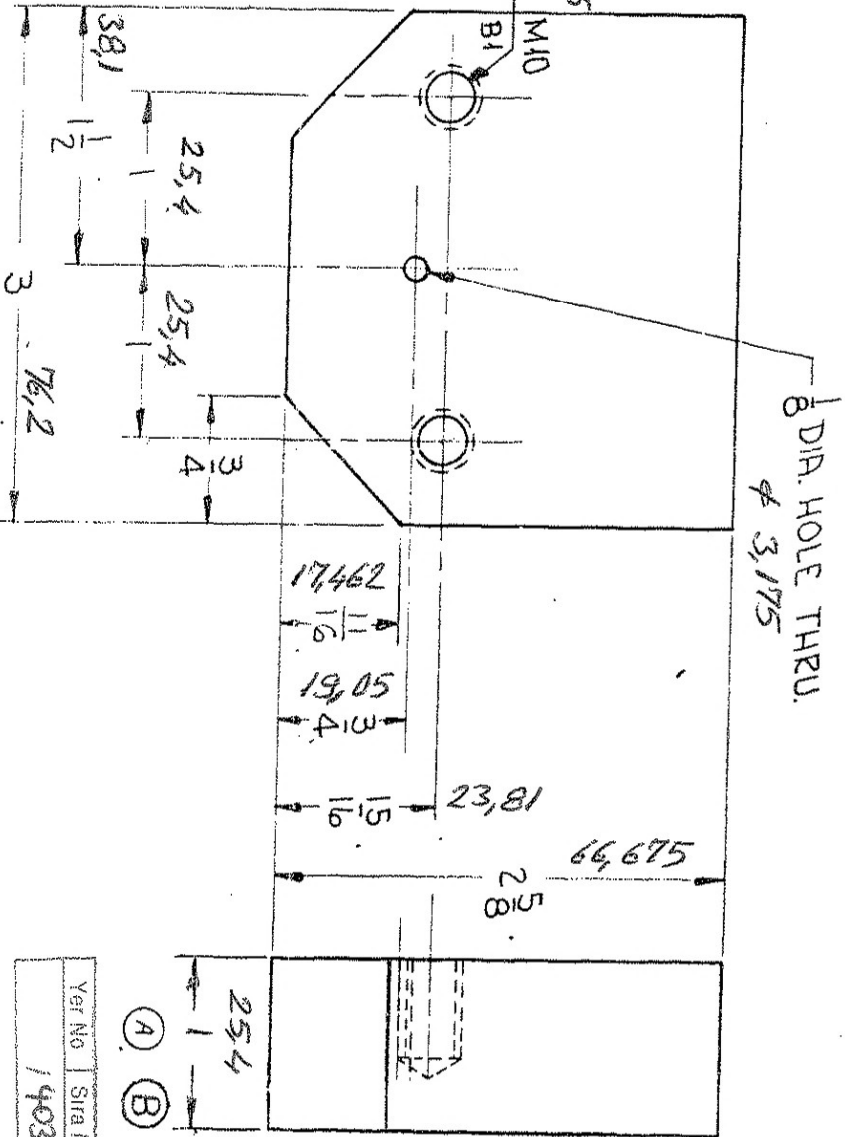
PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINE SURFACES
TO BE ± 0.010 UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 118° X ONE THIRD DEEP.

(A) Derinlik: 14,2875

~~3/16 UNC 28 THREAD
DRILL 1/8 DEEP
TAP 9/16 DEEP
2 HOLES~~



B1		DIF. 1994		NO. REQUIRED PER ASSEMBLY		MATERIAL		NAME OF PART		PART NO.		IT. NO.	
B1		DIM. WAS 7/8		204081 T32		MS 4361 STEEL		ELECTRO-MOTIVE DIVISION		GENERAL MOTORS CORPORATION		LA GRANGE, ILLINOIS, U.S.A.	
A		WAS 3/4, R. NOTE REV.		8-5-56 WEIGER		DATE 6-12-52		PAD - TAPPING		DATE OF PRINT		PART NO.	
REV. LET.		REVISION		DATE		BY		CK.		APPL.		MTRL.	
FIRST USED ON		EXPORT MODEL B 1515L		WELD.		CH. DR.		ENGR.		6-18-52		8191302	