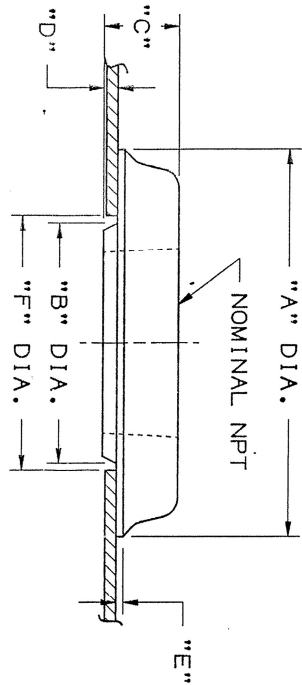




NOMINAL SIZE	EMD PART NO	A ± 0.03 O.D.	B PILOT DIA.	C ± 0.06 TOTAL THICKNESS	D ± 0.03 PILOT HEIGHT	E FLANGE THICKNESS	F RECOMMENDED HOLE SIZE	REF. NO	REV
1/8	8080639	1.37	0.84 ± 0.03	0.47	0.09	0.08 -0.01	1.00	84754	D
1/4	8086258	1.50	0.97 ± 0.03	0.50	0.12	0.08 -0.01	1.12	84754	F
3/8	8059609	1.62	0.97 ± 0.03	0.50	0.12	0.08 -0.01	1.12	84754	E
1/2	8086257	1.81	1.15 ± 0.03	0.59	0.15	0.08 -0.01	1.25	84754	E
1/2*	8065827	1.81	1.15 ± 0.03	0.59	0.15	0.08 -0.01	1.25	84754	E
3/4	8024709	2.06	1.34 ± 0.03	0.65	0.15	0.08 -0.01	1.50	84754	G
1	8058701	2.31	1.72 ± 0.03	0.75	0.19	0.09 ± 0.03	1.87	84754	F
1 1/4	8058702	2.69	1.94 ± 0.04	0.75	0.19	0.09 ± 0.03	2.12	84754	F
1 1/2	8059061	3.03	2.31 ± 0.03	0.75	0.19	0.09 ± 0.03	2.50	84754	F
2	8050024	3.50	2.69 ± 0.03	0.81	0.19	0.09 ± 0.03	2.87	84754	F
2**	9554138	3.50	2.69 ± 0.03	0.81	0.12	0.09 ± 0.03	2.87		
2 1/2	8059610	4.06	3.19 ± 0.04	1.00	0.19	0.09 ± 0.03	3.37	84754	E
3	8086256	4.62	3.69 ± 0.03	1.00	0.19	0.09 ± 0.03	3.87	84754	E
3 1/2	8060027	5.12	4.19 ± 0.03	1.00	0.19	0.09 ± 0.03	4.37	84754	E
4	8096028	5.81	4.75 ± 0.03	1.12	0.19	0.12 ± 0.03	4.87	84754	E

* REVERSE TAP
** MAKE FROM 8050024

FOR TITLE OF PART NUMBERS
IN CHART SPECIFY: FLANGE 1/2PT

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THIS DRAWING SHALL BE AS FOLLOWS: BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.		TYPING PROJECTION SYMBOLS		MATERIAL SAE 1020 STEEL FORGING		DATE 2-7-58		PART NAME CHART-FLANGE		PART NO 8260878	
APERTURE CARD ONLY		UNLESS OTHERWISE SPECIFIED, FOR DIMENSIONAL FEATURES, DIMENSIONS MUST BE WITHIN THE TAP AND DIE ROOMS. SEPARATE THE POSITION DIMENSIONS MAY BE USED FOR THE TAP AND DIE ROOMS. SEPARATE THE POSITION DIMENSIONS MAY BE USED FOR THE TAP AND DIE ROOMS.		GEOMETRIC TOLERANCING SYMBOLS		OR TANNERY		DATE 2-7-58		PART NO 8260878	
APPROXIMATE WEIGHT (LBS)		PERFECT FORM REQUIRED FOR FEATURE OF SIZE AT LOC.		PERFECT FORM REQUIRED FOR FEATURE OF SIZE AT LOC.		DATE 2-7-58		DATE 2-7-58		PART NO 8260878	
XXXXXX		PERFECT FORM REQUIRED FOR FEATURE OF SIZE AT LOC.		PERFECT FORM REQUIRED FOR FEATURE OF SIZE AT LOC.		DATE 2-7-58		DATE 2-7-58		PART NO 8260878	