

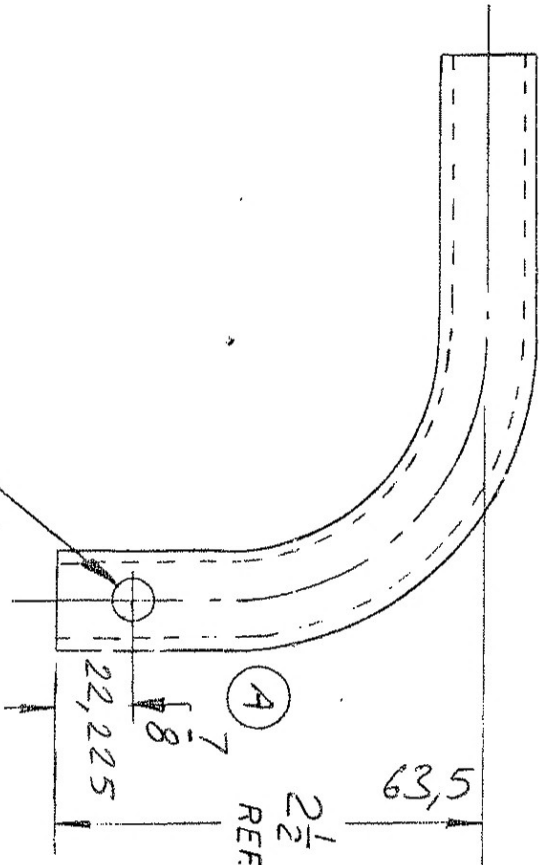
8383583

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I. 2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THIRD DEEP.

SURFACE FINISH SPECIFIED IN ACCORDANCE WITH G.M. ENGR. STDS.



YGT NO	SIG NO
14068	

77-14

1/4 DIA. HOLE - THRU BOTH WALLS
#6,35 Drill

09927 A		WAS 5/16		4-22-67		BY		CK		APV D.		MATEL.		NO. REQUIRED PER ASSEMBLY		MATERIAL		8369924		NAME OF PART		PART NO.		IT. NO.	
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		CK		APV D.		WELD.		DATE		DATE		DATE OF PRINT		PART NO.		IT. NO.	
FIRST USED ON		EX		17315		GL22C										8-1-66		8-1-66		PIPE - 1/4		8383583			
																R. Eugene		7-1-66		ELECTRO-MOTIVE DIVISION					
																H. H. Hume		8-1-66		GENERAL MOTORS CORPORATION					
																C. J. Harrison		8-1-66		LA GRANGE, ILLINOIS, U.S.A.					
																MODERNS		8-1-66							
																ENGR.		8-9-66							