

# 9502117

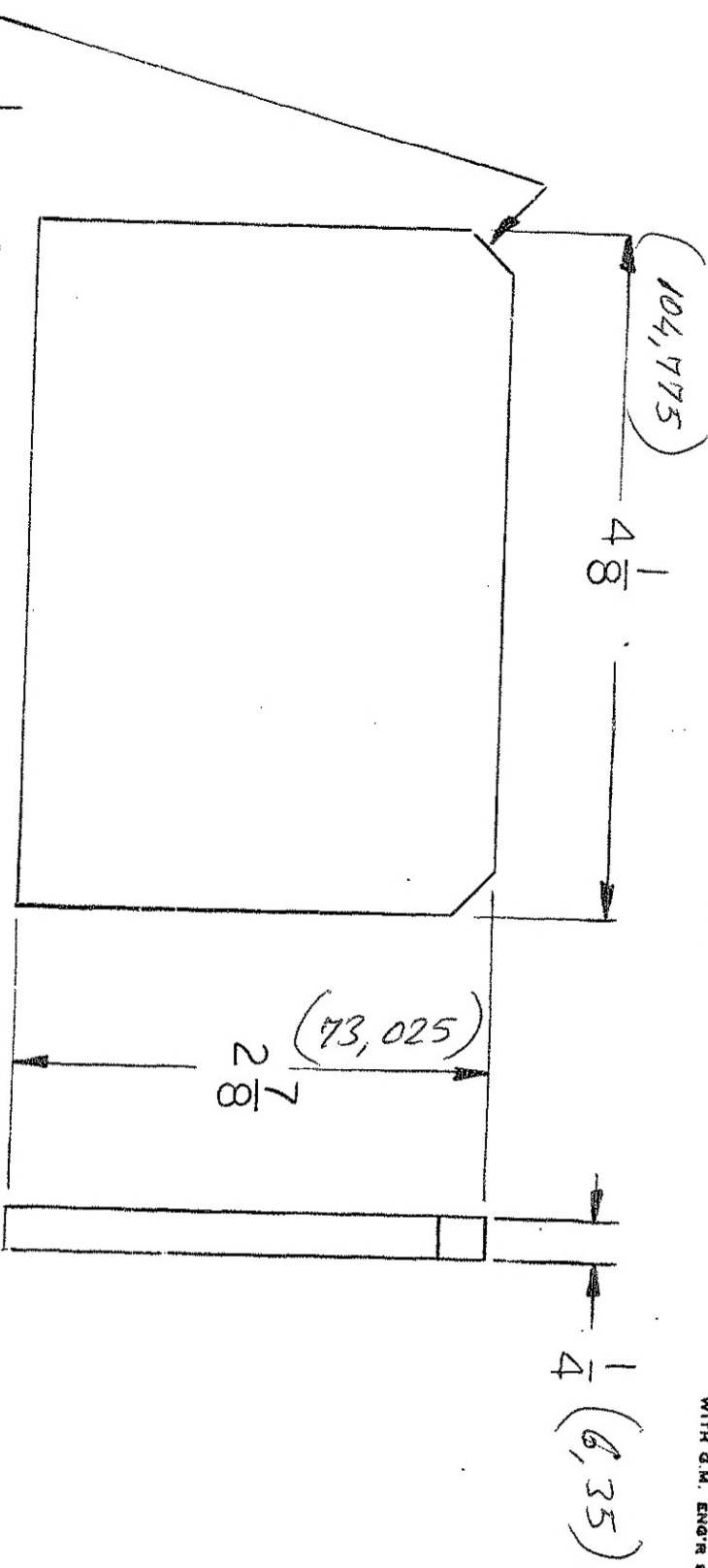
TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I.-2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THIRD DEEP.

SURFACE FINISH SPEC. IS IN ACCORDANCE WITH G.M. ENGR. STDS.

1/4 X 45° CHAMFER 2-CORNERS  
6,35 x 45° Rsh - 1ki L002f12



77-6  
YGT NO 312 NO  
1424

|                            |           |            |                             |           |            |         |
|----------------------------|-----------|------------|-----------------------------|-----------|------------|---------|
| NO. REQ.                   | NO. REQ.  |            | NO. REQ.                    |           | NO. REQ.   |         |
| MATERIAL                   |           |            | NAME OF PART                |           |            | IT. NO. |
| MS 4361 STL                |           |            | ELECTRO-MOTIVE DIVISION     |           |            |         |
| GENERAL MOTORS CORPORATION |           |            | LA GRANGE, ILLINOIS, U.S.A. |           |            |         |
| DATE                       | CHK. ENR. | MOD. ENGR. | DATE                        | CHK. ENR. | MOD. ENGR. |         |
| 12-6-77                    |           |            |                             |           |            |         |
| PAD                        |           |            | PAD                         |           |            |         |
| FIRST USED ON              |           |            | FIRST USED ON               |           |            |         |
| SD 40-2                    |           |            | SD 40-2                     |           |            |         |
| 9502117                    |           |            | 9502117                     |           |            |         |