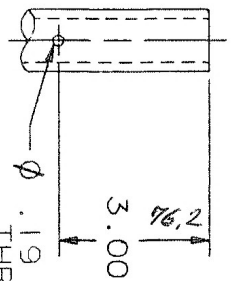


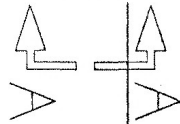
9583137



VIEW A-A $\phi 4.826$

NO. 1 END

20.90 530.86



11.50

292.1

CLEANING PPG A.1.1679
FOR MANUFACTURING

APERTURE CARD ONLY	TOLERANCE ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A1.12400 BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.	THIRD ANGLE PROJECTION
	THE FOLLOWING ITEMS APPLY UNLESS OTHERWISE SPECIFIED: FOR DIMENSIONS, TOLERANCES, FINISHES, ETC., SEE THE MAXIMUM MATERIAL CONDITION AND MATERIAL SPECIFICATION SEPARATE TRUE POSITION CALCULATIONS MAY BE GIVEN SEPARATELY, REGARDLESS OF DATUM REFERENCE.	GEOMETRIC DRAWING SYMBOLS: FLAT $\square$ RADIUS R TOTAL RADIUS ϕ ROUNDNESS ∇ ANGULAR $\angle$ STRAIGHT ϕ TRUE POSITION ϕ CIRCULAR ϕ CONCENTRIC ϕ SQUARE ϕ DIAMETER ϕ PROFILE OF A SURFACE ϕ PROFILE OF A LINE ϕ MAXIMUM MATERIAL CONDITION (MMC) ϕ EXDATUM IDENTIFICATION ϕ PROJECTED TOL. ZONE ϕ REGARDLESS OF FEATURE SIZE (RFS) ϕ BASIC DIMENSION ϕ DATUM TARGET

MATERIAL 807775 - 3/4 30 15/16		DATE 22NOV85		PART NAME PIPE - 3/4	
J.S. DAVEY		DATE 22NOV85		PART NO. EX 46227	
CK		DATE 25NOV85		PART NO. G26CW-2	
25NOV85		DATE 25NOV85		PART NO. 9583137	
25NOV85		DATE 25NOV85		PART NO. SHEET 1 OF 1	

PRC NO	REV	REVISION	DATE	BY	APVD
--------	-----	----------	------	----	------

STGHT. LENGTH	ROT. ANGLE	BEND ANGLE	FROM NO. 1 END	FROM NO. 2 END
8.50	0	90	8.50	17.91
17.91	0	0	30.94	0.00

Bakim radysu: 76.2
 ALL BEND RADIUS 3.00
 NEGATIVE (-) CCW WHEN VIEWING FROM NO. 1 END.
 APPROXIMATE WEIGHT 3.79 LBS
 NO. 1 END PLAIN
 NO. 2 END PLAIN

YP 31
 Val No 14311

P

A

A

P