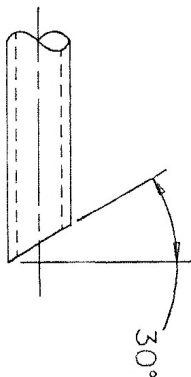


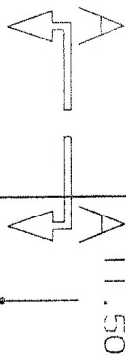
9583138



VIEW A-A

NO. 1 END 23.55 598.17

292.1



STGHT. LENGTH	ROT. ANGLE	BEND ANGLE	FROM NO. 1 END	FROM NO. 2 END
8.50	0	90	8.50	20.56
20.56	0	0	33.56	0.00

Bütün radyüsü 76,2
ALL BEND RADIUS 3.00

NEGATIVE (-) CCW WHEN VIEWING FROM NO. 1 END.
APPROXIMATE WEIGHT 4.11 LBS
NO. 1 END PLAIN
NO. 2 END PLAIN

CLEANING PP6 A.1.1679
FOR MANUFACTURING

APERTURE CARD ONLY		TOLERANCE ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.1.1.2.400. BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.		THE FOLLOWING ITEMS APPLY UNLESS OTHERWISE SPECIFIED:		FOR DIAMETRAL FEATURES, ROUNDEDNESS MUST BE WITHIN THE MAXIMUM MATERIAL CONDITION AND MINIMUM MATERIAL CONDITION BOUNDARY. ROUNDEDNESS MUST BE WITHIN THE MAXIMUM MATERIAL CONDITION BOUNDARY. ROUNDEDNESS MUST BE WITHIN THE MAXIMUM MATERIAL CONDITION BOUNDARY.	
GEOMETRIC DRAWING SYMBOLS:		1 ROUNDEDNESS		2 TOTAL ROUNDEDNESS		3 ROUNDEDNESS	
4 ANGULAR		5 STRAIGHT		6 TRUE POSITION		7 CYLINDRICAL	
8 CONCENTRIC		9 SQUARE		10 DIAMETER		11 PARALLEL	
12 PROFILE OF A SURFACE		13 PROFILE OF A LINE		14 DATUM IDENTIFICATION		15 DATUM	
16 PROJECTED TOL. ZONE		17 ROUNDEDNESS OF FEATURE SIZE (RFS)		18 DIMENSION		19 TARGET	
20 APERTURE CARD ONLY		21 MATERIAL		22 DATE		23 PART NAME	
24 807775 - 3/4		25 33 9/16		26 25/08/85		27 PIPE - 3/4	
28 U.S. DAVEY		29 22/NOV/85		30 25/08/85		31 EX 46227	
32 2.80 FT.		33 SHEET 1 OF 1		34 9583138		35 626CW-2	

77-30
Ver No 14312
Sira No

ELECTRO-MOTIVE
A DIVISION OF GENERAL MOTORS CORP.
LAGRANGE, ILLINOIS 60525, U.S.A.

DESCRIPTION
PIPE - 3/4

PART NO
EX 46227
9583138
SHEET 1 OF 1