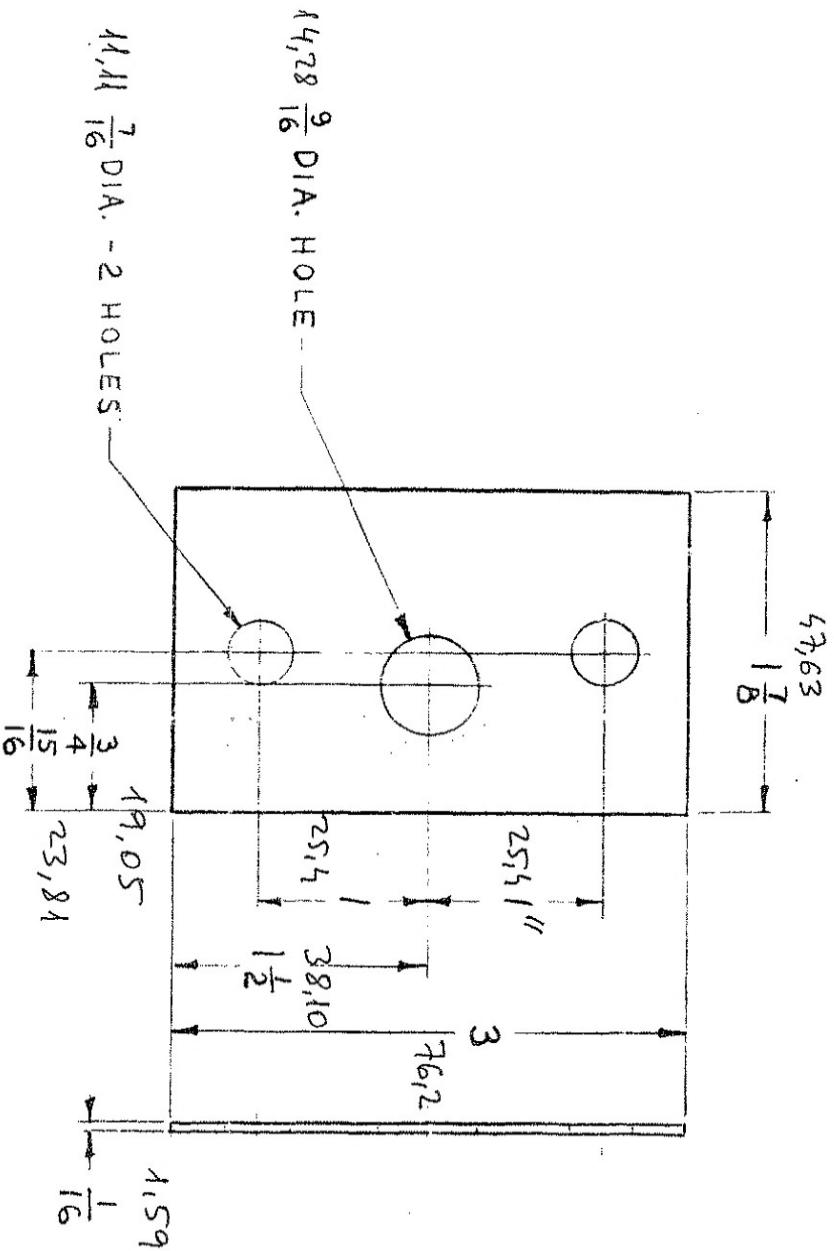


8161254

PERMISSIBLE VARIATION ON COMMON
FACTORY DIMENSIONS OF MACHINED SURFACES
TO BE USED UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 118° X ONE THIRD DEEP



YGT NO	SIRA NO
14029	

77-56

R-5099		B	MATL WAS EMS-621 FIB GAS	5-6-55	3 ET- N 3/4	10-5-51	NO. REQUIRED PER ASSEMBLY		MATERIAL		NAME OF PART		PART NO.		IT. NO.	
5113-4		A	SOURCE STAMP REMOVED	5-22-50	BDW	10-4-50	CH. CR.		EMS-623		ELECTRO-MOTIVE DIVISION					
			FIRST USED ON	SW-8			WELD.		GRADE 1223-3		GENERAL MOTORS CORPORATION					
			REVISION				CH. CR.		GASKET		LA GRANGE, ILLINOIS, U.S.A.					
R. F. C. NO.		REV. LET.	DATE		BY	CR.	APVD.	MATL.	CH. CR.	CH. DR.	ENGR.	DATE OF PRINT	PART NO.			
													8161254			