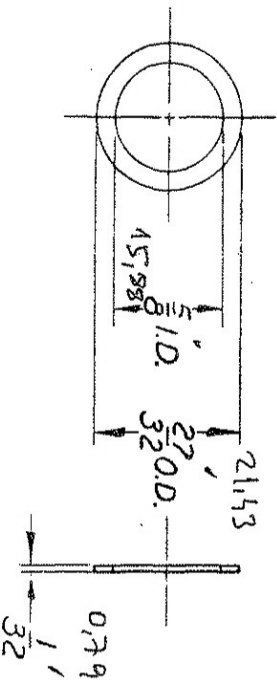


8120777

PERMISSIBLE VARIATION ON COMING
FRACTION DIMENSIONS TO MACHINING
TO BE ± 0.010 UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 118° X ONE THIRD DEEP.



Ver No Site No
14018

RECEIVED

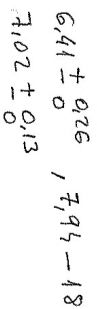
R 7827		B	GRADE ADDED TO MATL.	92155	WILE	82	1003	NO. REQUIRED PER ASSEMBLY		MATERIAL EMS 519 VULC. FIBER GRADE COM.		NAME OF PART		PART NO.	IT. NO.
M-5621		A	VENDOR SOURCE REVISED WAS TYPED A SHEET	6-6-51	WISMAN	N.E.E	1005	DR. DATE CH. CH. 6/25/51 WILD. 6-27-51 CH. DR. 6-27-51		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		WASHER-FIBER			
R. F. C. NO.		REV. LET.	DATE		BY	CK.	APVD.	CH. CH. 6/25/51 WILD. 6-27-51 CH. DR. 6-27-51		DATE OF PRINT		PART NO.			
FIRST USED ON		REVISION		DATE		BY	CK.	APVD.	CH. CH. 6/25/51 WILD. 6-27-51 CH. DR. 6-27-51		8120777				

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

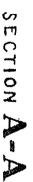


RECORDED

[illegible]



YER NO	SIRA NO
	4023



Yer No	Sıra No
14024	

COUNTERSINK ALL TAPPED HOLES TO ONE THIRD DEPTH

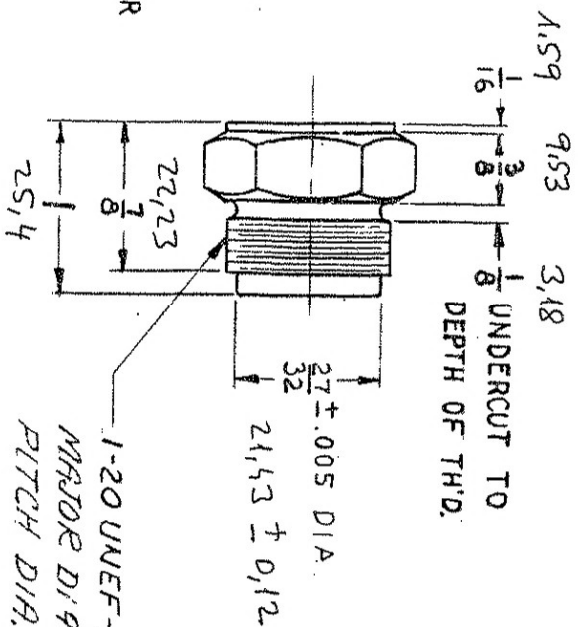


COUNTERSINK ALL TAPPED HOLES 118° X ONE THIRD DEEP



09174

COUNTRESSINR ALL TAPED
HOLDS 115. X ONE THIRD DEEP



-1-20 UNEFF-2A THD.
MAJOR DIA. .9386 ^{+0.0000}/_{-.0001}
PITCH DIA. .9661 ^{+0.0000}/_{-.0045}

Yei No	Sira No
	14027

00
00
00
00
00

COUNTERSINK ALL TAPPED
HOLES 1/8" X ONE THIRD DEEP



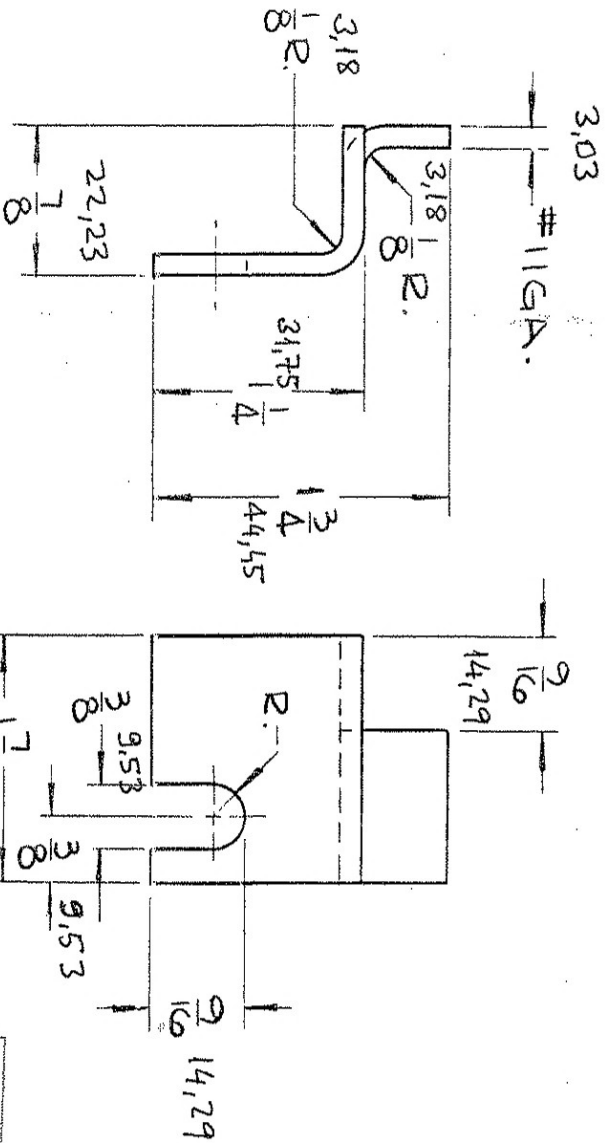
8393012
8393013

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I. 2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THIRD DEEP.

SURFACE FINISH SPECS IS IN ACCORDANCE WITH G.M. ENGR. STDS.

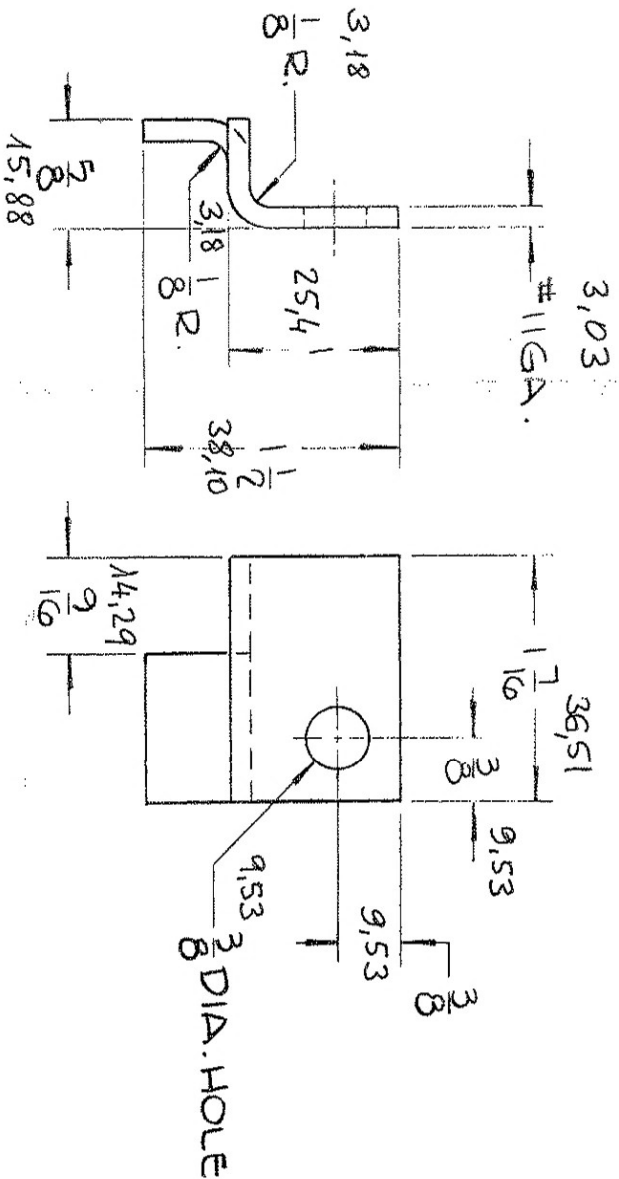


Ver No 14078
Sira No

8393012 - AS SHOWN
8393013 - OPPOSITE

R.F.C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APV'D.	
FIRST USED ON		EX. 17315		GL 22C									
NO. REQUIRED PER ASSEMBLY				MATERIAL				DATE					
ENS 55 HRSS				COM Q.U.				26-67					
SUP. DR. 2/10/67				CH. DR. 2/10/67				MOD. ENGR. 2-13-67					
WELD. 2-13-67				INSTR. 2-13-67				DATE OF PRINT					
NAME OF PART				PART NO.				IT. NO.					
ELECTRO-MOTIVE DIVISION				GENERAL MOTORS CORPORATION				LA GRANGE, ILLINOIS, U.S.A.					
GUARD SUPPORT				PART NO. 8393012				8393013					

SURFACE FINISH SPECS.
IS IN ACCORDANCE
WITH GMA ENGR STD'S



8393014 - AS SHOWN
8393015 - OPPOSITE

MATERIAL		NAME OF PART		PART NO.	IT. NO.
EMS 55 HRSS		ELECTRO-MOTIVE DIVISION		8393014	
COM. QU.		(GENERAL MOTORS CORPORATION		8393015	
		LA GRANGE, ILLINOIS, U.S.A.			
NO. REQUIRED PER ASSEMBLY		GUARD SUPPORT			
SUP.	CK.	DR.	DATE	DATE OF PRINTING	PART NO.
WELD.	MOD. ENGR.	ENGR.			
SAFTL.	ENGR.				
REV. LET.	REVISION	DATE	BY	CK.	APVD.
R. F. C. NO.					
FIRST USED ON	EX. 17315	6L22C			

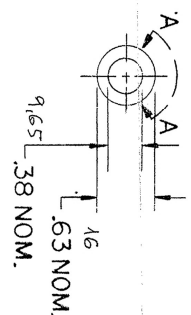
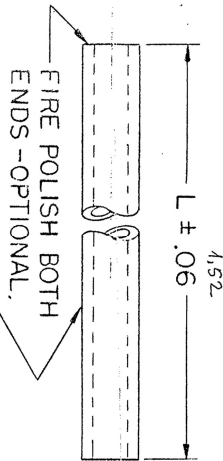
9569083

PART NUMBER	FIRST USED	REV	RFC	LENGTH (INCHES)	COMMENTS
8321649	JL8	A	B114/8	8.75	
8262136	MP25	A	B114/8	10.12	
8311791	11546	A	B114/8	11.63	
8306456	6A-12	A	B114/8	12.25	
8348409	14118	A	B114/8	14.50	
8265735	6A-8	A	B114/8	15.38	
8171695	3723	C	B114/8	17.00	
8412094	20126	B	B114/8	19.75	
8171565	3512	C	B114/8	20.00	
8171702	E8	C	B114/8	21.00	
8243327	7967	A	B114/8	21.12	
8161173	SW-8	G	B114/8	23.50	
8370680	16139	B	B114/8	25.88	
8170012	3069	B	B114/8	26.50	
8268246	R1020	B	B114/8	28.38	
8245707	P482	B	B114/8	30.75	
8341688	13902	B	B114/8	31.56	
8477891	26629	C	B114/8	32.38	
8418420	21327	B	B114/8	33.50	
8485313	28483	B	B114/8	33.75	
8370577	16478	B	B114/8	36.75	
8436207	21610	B	B114/8	36.94	

VIEW A-A

WHITE
RED
WHITE

STRIPS .19 ± .06 WIDE.
SPACE BETWEEN STRIPS
.06 ± .06 (.45 ± .15)
MARKINGS TO BE FULL LENGTH
MAX. TWIST OF MARKINGS .06.



"L" GREATER THAN 18 - .12 (18 - 304)
"L" LESS THAN OR
EQUAL TO 18 - .06 (18 - 152)

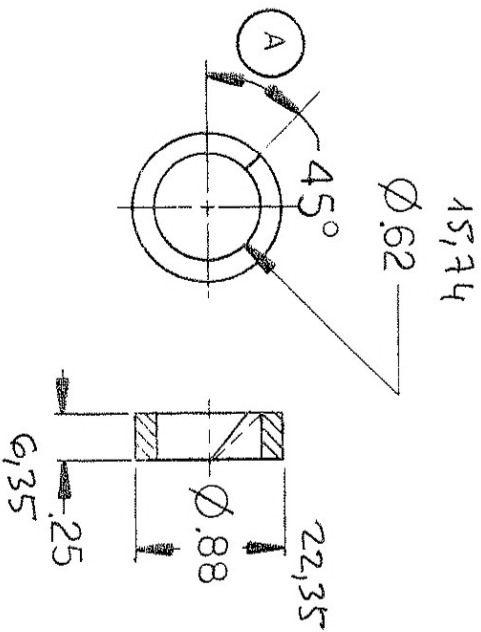
Ver No 14300
Sira No

ENGINEERING
APPROVAL OF SOURCE
REQUIRED FOR
INDIVIDUAL PART NUMBERS

PFC NO		REV LET		REVISION		DATE		BY		APPRO	
PFC NO		REV LET		REVISION		DATE		BY		APPRO	
THE RANGE IN ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.S.T. 2000. BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED. THE FOLLOWING TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED: FOR DIMENSIONAL FEATURES, DIMENSIONS MUST BE WITHIN THE MAXIMUM MATERIAL CONDITION AND UNLESS OTHERWISE SPECIFIED, DIMENSIONS SHALL BE IN ACCORDANCE WITH THE FOLLOWING TOLERANCES: GEOMETRIC TOLERANCING SYMBOLS: CHART - TUBE GLASS ALL MODELS 9569083											

40004279

REF. NO	REV	REVISION	DATE	BY	APVD
022278	A	BEVEL ADDED	13JA89	TOK	K.S.N.



TOLERANCE ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.S.T. 2-100. BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.



THE FOLLOWING ITEMS APPLY UNLESS OTHERWISE SPECIFIED:

FOR DIA METRIC FEATURES, ROUNDNESS MUST BE WITHIN THE MAXIMUM MATERIAL CONDITION AND MINIMUM MATERIAL CONDITION BOUNDARY. SEPARATE TRUE POSITION AND CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE.

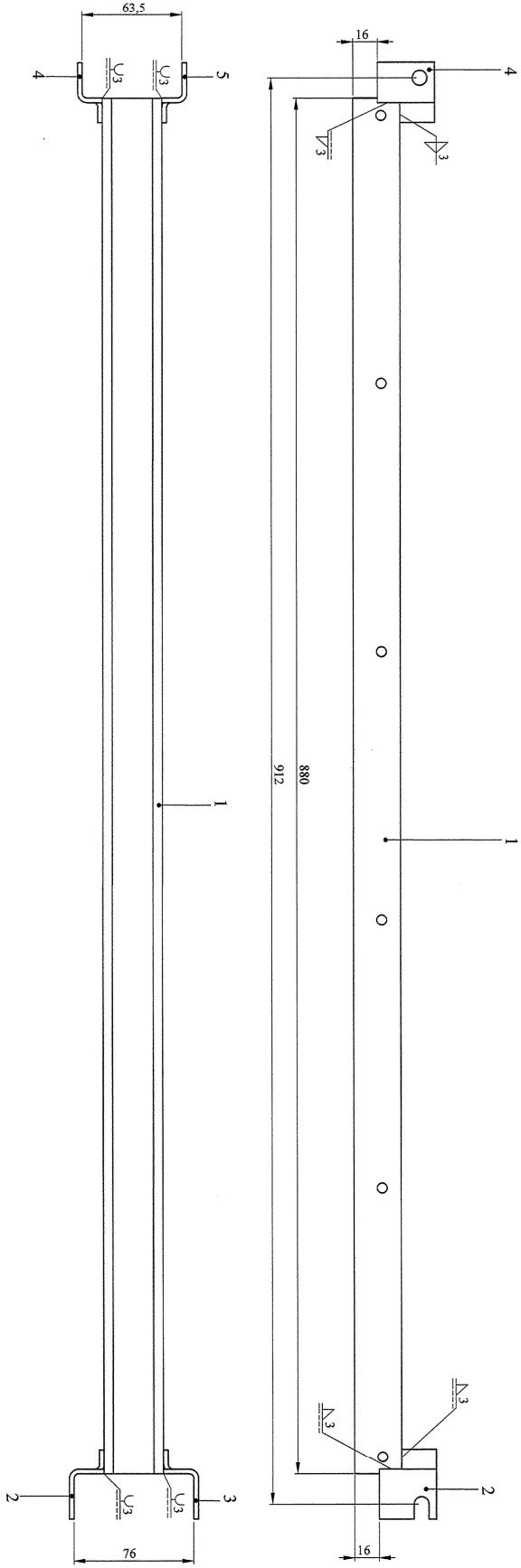
GEOMETRIC DRAWING SYMBOLS:

- ☐ FLAT
- ☐ RUNOUT
- ☐ TOTAL RUNOUT
- ☐ ROUNDNESS
- ☐ ANGULAR
- ☐ STRAIGHT
- ☐ TRUE POSITION
- ☐ CYLINDRICAL
- ☐ CONCENTRIC
- ☐ SQUARE
- ☐ DIAMETER
- ☐ PARALLEL
- ☐ PROFILE OF A SURFACE
- ☐ PROFILE OF A LINE
- ☐ MAXIMUM MATERIAL CONDITION (MMC)
- ☐ DATUM IDENTIFICATION
- ☐ PROJECTED TOL. ZONE
- ☐ REGARDLESS OF FEATURE SIZE (RFS)
- ☒ BASIC DIMENSION
- ☐ DATUM TARGET

YOT NO 14324

ENGINEERING APPROVAL
OF SOURCE REQUIRED

MATERIAL HOMO POLYMER FIBER TEFLON-LATTICE BRAIDED		ELECTRO-MOTIVE A DIVISION OF GENERAL MOTORS CORP. LA GRANGE, ILLINOIS 60525, U.S.A.	
DR J. Choong	DATE 18.7.86	PART NAME SEAL - RING	REF 8175384
SUP N. N. N. N. N.	MOD ENG 15000	FIRST USED ON SW1001	PART NO 40004279
MATL ENGR 11/13	Weld 86	SHEET 1	OF 1



ADET	ISIM	Montaj No	NORM. / RESIN NO	MALZEME Ağırlık Kg	Yarı Mamul Üçlemleri Tanıf No
4	Support	5	8393015	0,350	
4	Support	4	8393014	0,350	
4	Support	3	8393013	0,448	
4	Support	2	8393012	0,448	
4	Kanal	1	LM 06323	1,826	
	Kanal Komple		3,422		

Grup No :	ISIM	Montaj No	NORM. / RESIN NO	MALZEME Ağırlık Kg	Yarı Mamul Üçlemleri Tanıf No
Tip					
Tadilat					

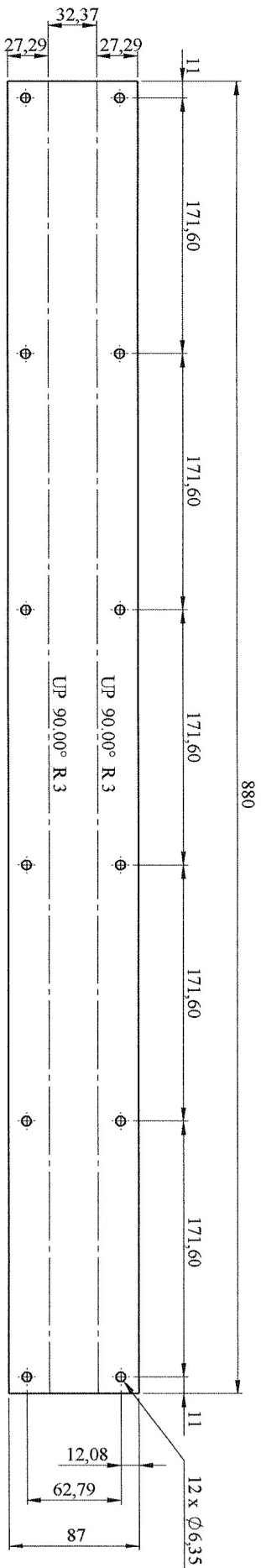
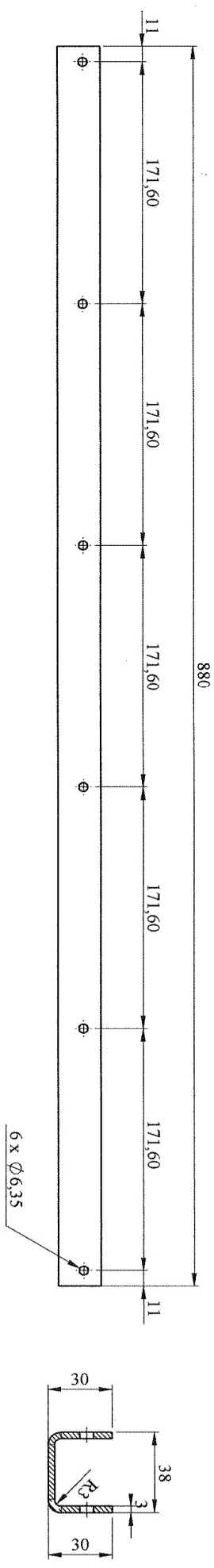
İşe Bakım	E YILMAZ	Oran
Resim	Yahı ZENGİNOĞLU	
Kontrol	TEROĞLU	
Standart Kontrol		
Ölçek		
1/2		

DH 7000 B

KANAL KOMPLE

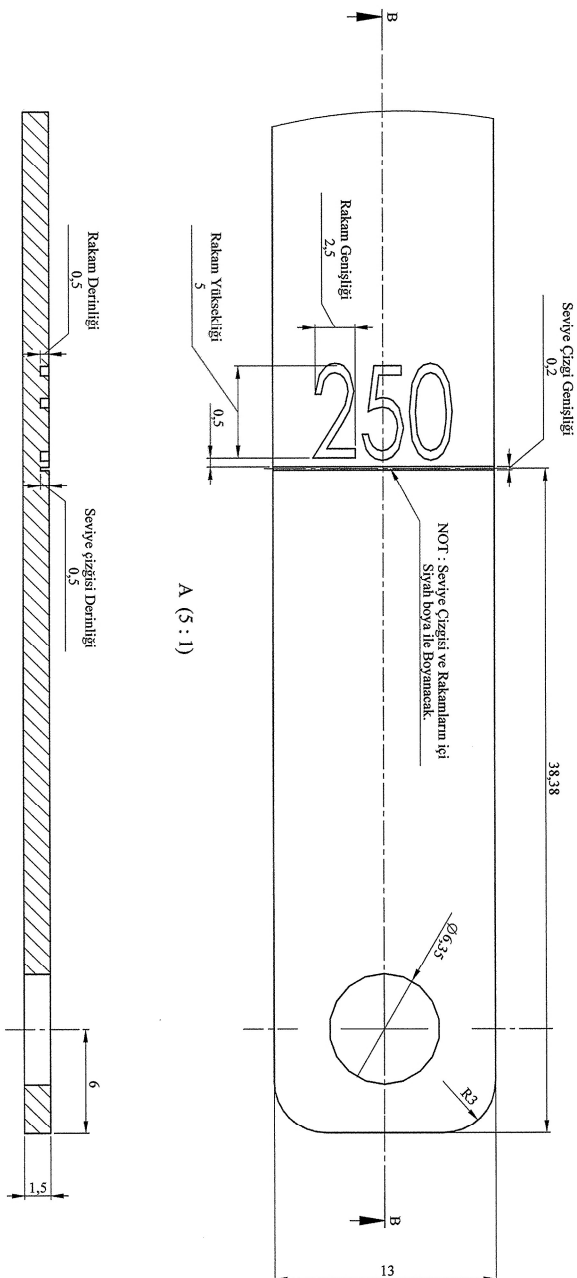
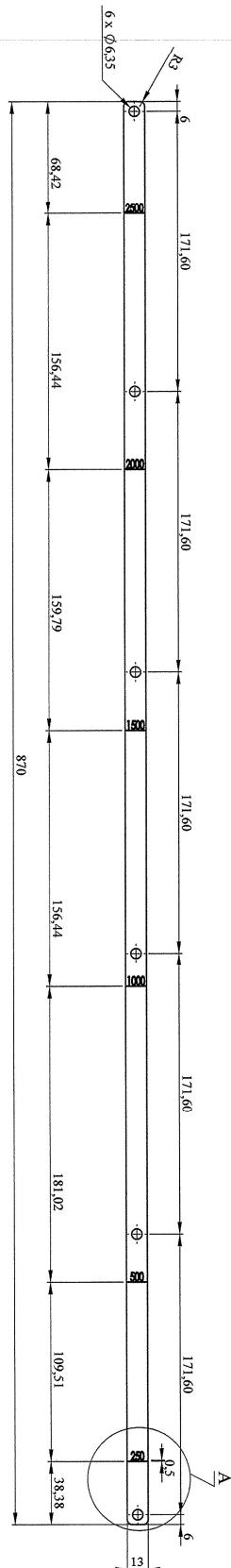
LM 06322

Yarı No : 39



Yer No	Sira No
19471	40

Kanal		RSt 37-2		3 x 87 x 880	
Adet		İsim		Yarı Mamulün Ölçütleri	
Grup No :		Şablon Kolaylık No		Birim Ağırlık Kg	
Tip		Tolerans Verilmeyen Ölçüler DIN 7168 e Göre İşlenecektir.		Tasınat No	
Tadilat		İnce Orta Kaba Çok Kaba		Türkiye Lokomotif ve Motor Sanayi A.Ş.	
İşe Bakın		F YILMAZ		den proje	
Resim		Vahit ZEINGHNOI		Bu	
Kontrol		T EROĞLU		Komple Resim / Poz No	
Stand.Kont.				LM 06322 / 1	
Ölçekt		1/2		LM06323	



B-B (5:1)

Seyir Sicilası		Etil 60		1,5 x 13 x 870	
Adet	İsim	Sahib Konayık No	Malzeme Ağırlık Kg	Yarı Mamulün Öçletleri Tassit No	
Grup No :		Türkiye Verilişen Ölçüler DIN 7466 e Göre İşlenmiştir.		TULOMUS 458	
Tip		Becik Orla	Seslek Çök-Kalın	Türkçe Lektomoti ve Motor Sanayit A.Ş.	
Tadiat		Olay	Yarih	den proje	
İşe Bakan	F.YILMAZ			Bu	
Kesim	YAHAT ZEİNGİNOL			Komple Resin / Pop No	
Kontrol	T.BROĞULU			LM 06519 / 8 - LM 06524 / 8	
Stand Kont				LM 06325	
Ölçek	1/2				