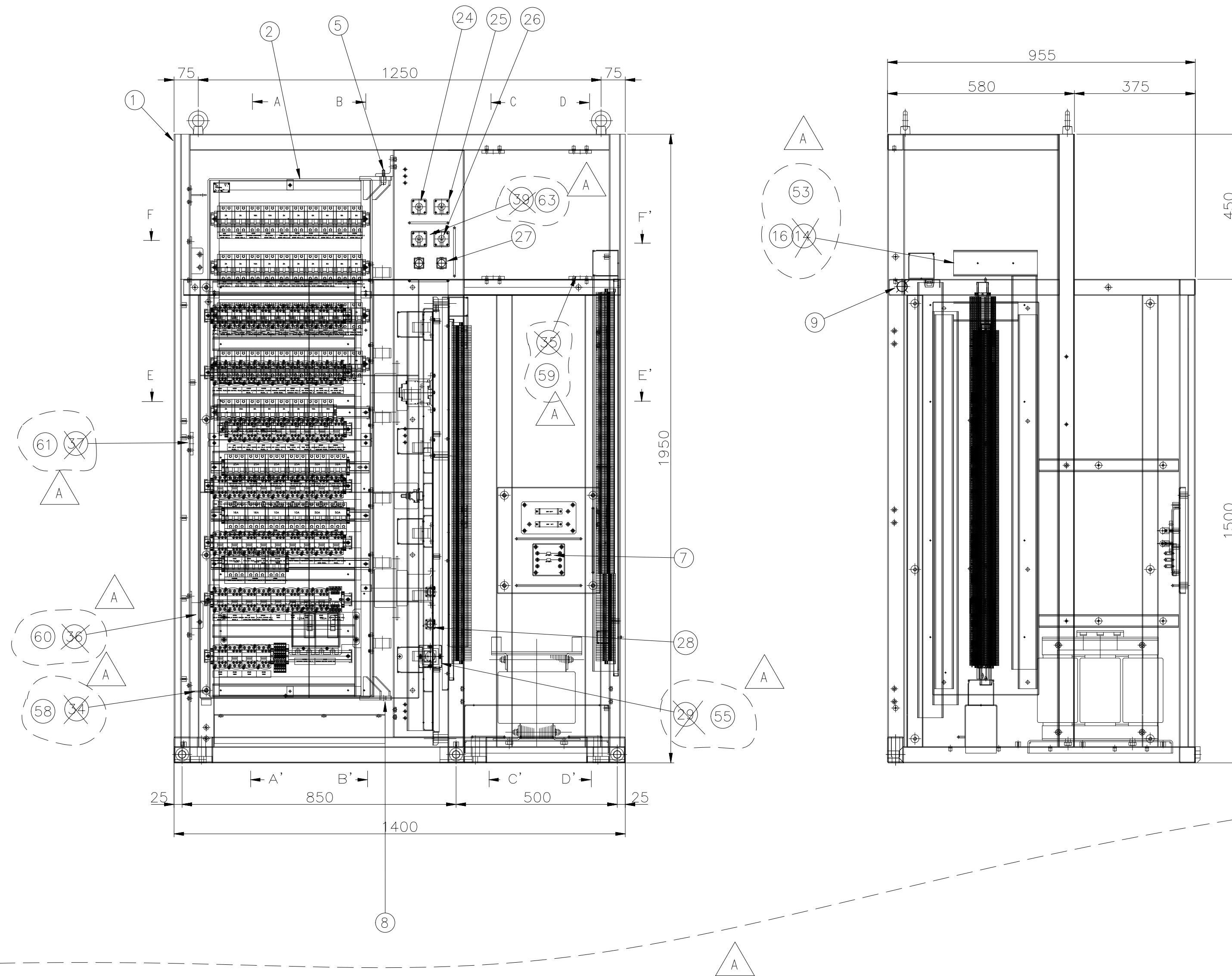


T H R U S C R E W	~ 40	2	3
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
	~ 3150	7	5
T H R U S C R E W	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
????? GRADE	A	B	
???????? MELDING (±)			
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 3M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1
????? GRADE	A	B	C
???????? MELDING (±)			
~ 25M	5	6.0	7.0
~ 15M	4	4.0	6.0
~ 8M	3	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 3M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.1	0.3	0.8
~ 30	0.1	0.2	0.5
~ 3-6	0.05	0.1	0.2
????? GRADE	A	B	C
???????? MACHINING (±)			
????????????			
GENERAL TOLERANCE			



B	2013.03.18	????????????????	RN01001-U245	A,HUH	J,G,KIM	J,G,K
AX10	2012.10.08	????????????????????	RN01001-U115	A,HUH	J,G,KIM	J,G,K
???	???	????????????????	???	???	??	??
MARK	DATE	DETAIL OF REVISION(E.C ZONE)	E.C NO.	DGN	CHK	APP