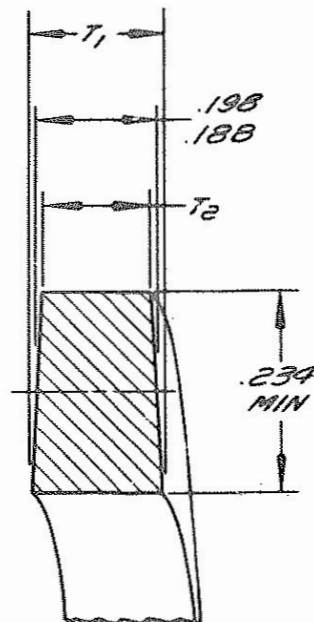


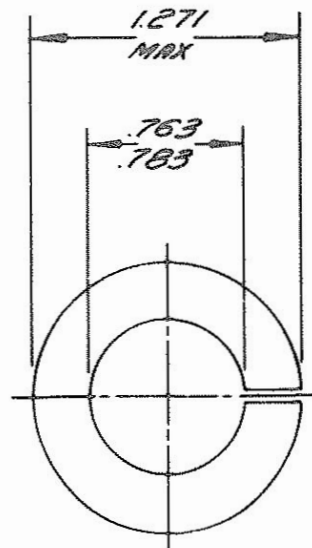
ENGINEERING STANDARDS SECTION

GENERAL MOTORS CORPORATION - G. M. TECHNICAL CENTER - WARREN, MICHIGAN

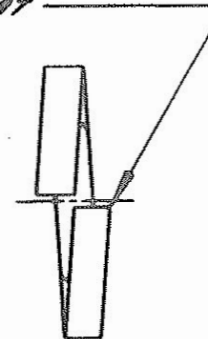
$$T_1 \text{ MINUS } T_2 = .0150 - .0075$$



ENLARGED SECTION



GAP AND RELATIONSHIP OF ENDS
TO BE SUCH AS TO PREVENT
WASHERS TANGLING AND INSURE
THAT WASHERS WILL COMPRESS
FLAT



NOTE:

UNSPECIFIED DETAIL WITH RESPECT TO DIMENSIONS MATERIAL METHODS OF TEST, ETC. MUST CONFORM TO GENERAL SPECIFICATIONS PUBLISHED IN G M ENGINEERING STANDARDS. TOLERANCE PLUS OR MINUS .010 UNLESS OTHERWISE SPECIFIED.

DWG. DATE 11-7-47	SCALE	DR. CFS
REFERENCE		CK.
		APPR.
MATERIAL SPEC. STEEL - SEE NOTE ROCKWELL C45-53		
NAME WASHER - REGULAR HELICAL SPRING LOCK		
PART NO. 103326		

Yor No	Sira No
17181	18

DESCRIPTION $\frac{3}{4}$ (.750)
FINISH PLAIN