

8387498

REWORKED TO ALL DIMENSIONS TO BE IN
CONFORMANCE WITH A.E. 2100.

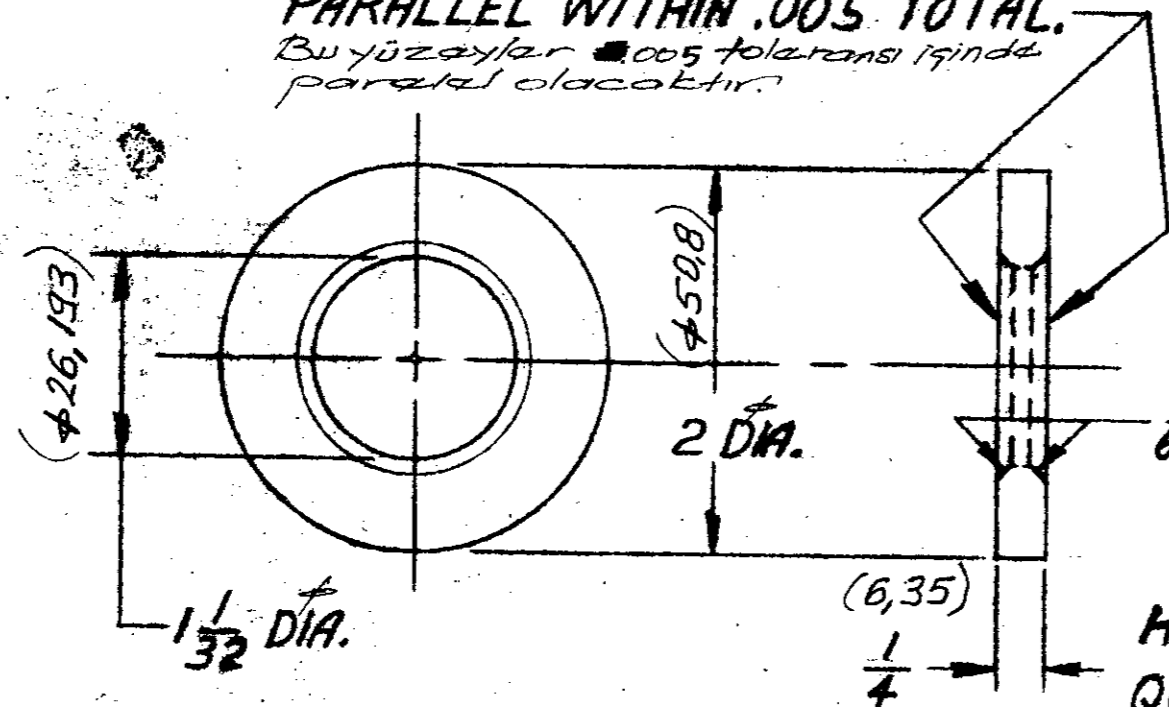
REWORKED TO ALL DIMENSIONS TO BE IN
CONFORMANCE WITH A.E. 2100.

COUNTERSINK ALL TAPPED
HOLES 1/16" X ONE THIRD DEEP.

FINISH ALL SURFACES
WITH C.B. EDGE STIFF.

1702 / 033

THESE SURFACES MUST BE
PARALLEL WITHIN .005 TOTAL.
*Bu yüzeyler .005 toleransı içinde
paralel olacaktır.*



FINISH ALL OVER.

$(1.984 \begin{smallmatrix} +0.39 \\ 0 \end{smallmatrix})$ *Pah kırın*

$\frac{5}{64} \begin{smallmatrix} +\frac{1}{64} \\ -0 \end{smallmatrix} \times 45^\circ$ CHAMFER
pah kırınız

Isi işlemi
HEAT TREATMENT:
QUENCH AND TEMPER
TO 38-45 ROCKWELL "C"
*Tavlama ve 38-45 Rockwell "C"
Sertliğinde sertleştiriniz.*

RECORDED

				MATERIAL				NAME OF PART		PART NO.	IT. NO.
				ASTM-A325				ELECTRO-MOTIVE DIVISION			
				DATE: 9-29-66				GENERAL MOTORS CORPORATION			
				DATE: 10-24-66				LA GRANGE, ILLINOIS, U.S.A.			
								BREL RONDECA			
								WASHER-SPECIAL			
								DATE OF PRINT		PART NO.	
										8387498	
HEAT TREATMENT SPEC LAPL HAS 345 KNO OR 1075 STEEL.				DATE: 10-24-66							
REV. NO.	REV. E.T.	REVISION	DATE	BY	CHK.	APPROV.					
FIRST USED ON							V6-645E5N MARINE DR. #9304				