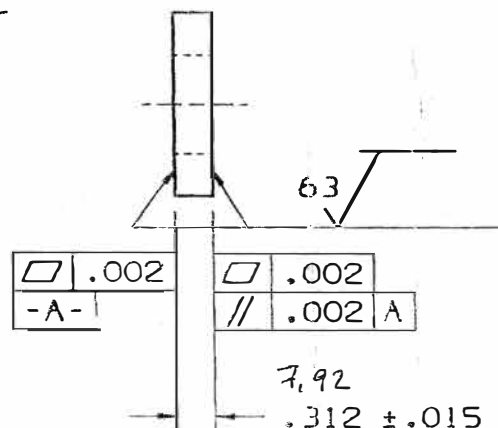
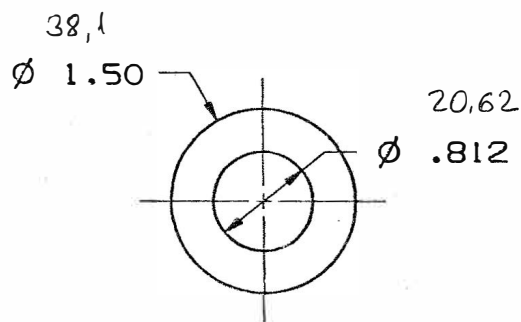


PART NO. 9522508

RFC NO.	REV LET	REVISION	DATE	BY	APVD
	B1	REV A REMOVED REDRAWN IN UG TO LATEST DFTG STDS	18JAOO	TDK	



HEAT TREATMENT
HEAT TO 1550° F
QUENCH IN OIL
TEMPER TO ROCKWELL 'C' 38-44

Yer No 1730
Sira No

PHOSPHATE TREATMENT A.I. 1860
FOR MANUFACTURING

RECORDED

<p>TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I. 2400. BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.</p>		<p>THIRD ANGLE PROJECTION</p>		<p>MATERIAL SAE 4140H STEEL</p>		<p>GM ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, IL. 60525, U.S.A. DIESEL DIVISION GENERAL MOTORS OF CANADA LIMITED LONDON, ONT. M5A 4N5, CANADA</p>	
<p>APERTURE CARD ONLY</p>		<p>UNLESS OTHERWISE SPECIFIED, FOR DIAMETRAL FEATURES, ROUNDNESS MUST BE WITHIN THE MMC AND LMC BOUNDARY. SEPARATE TRUE POSITION CALLOUTS MAY BE GAUGED SEPARATELY, REGARDLESS OF DATUM REFERENCE. PERFECT FORM REQUIRED FOR FEATURE OF SIZE AT MMC.</p>		<p>DR S. KEEHAN DATE 27 JUL 79</p>		<p>PART NAME WASHER-SPECIAL</p>	
<p>COMPUTER GRAPHICS CHANGE ONLY</p>		<p>GEOMETRIC TOLERANCING SYMBOLS</p>		<p>SUP</p>		<p>DESCRIPTION</p>	
<p>APPROXIMATE WEIGHT (LBS) .110</p>		<p> <input type="checkbox"/> FLAT <input type="checkbox"/> ROUNDT <input type="checkbox"/> ANGULAR <input type="checkbox"/> STRAIGHT <input type="checkbox"/> CONCENTRIC <input type="checkbox"/> PERPENDICULAR <input type="checkbox"/> MAXIMUM MATERIAL CONDITION (MMC) <input type="checkbox"/> LEAST MATERIAL CONDITION (LMC) <input type="checkbox"/> PROJECTED TOLERANCE ZONE <input type="checkbox"/> REGARDLESS OF FEATURE SIZE (RFS) </p>		<p> <input type="checkbox"/> TOTAL RUNOUT <input type="checkbox"/> TRUE POSITION <input type="checkbox"/> DIAMETER <input type="checkbox"/> PROFILE OF A LINE <input type="checkbox"/> PROFILE OF A SURFACE <input type="checkbox"/> DATUM IDENTIFICATION <input type="checkbox"/> BASIC DIMENSION <input type="checkbox"/> DATUM TARGET </p>		<p> <input type="checkbox"/> ROUND <input type="checkbox"/> CYLINDRICAL <input type="checkbox"/> PARALLEL <input type="checkbox"/> MOD BNGR <input type="checkbox"/> ENGR <input type="checkbox"/> PROJ </p>	
				<p>DATE</p>		<p>PART NO 9522508</p>	
				<p>WELD</p>		<p>SHEET 1 OF 1</p>	

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