

807775

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 118° X ONE THRD DEEP

DESCRIPTION

3/4" EXTRA STRONG WROUGHT STEEL PIPE

USING UNIT
OF MEASURE

FT

STANDARD PART

										MATERIAL		NAME OF PART		PART NO.		IT. NO.			
										EMS-54 PIPE PICKLED & OILED		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.							
										DR. SVOBODA								DATE 3-17-43	
										CK.				PIPE - 3/4					
										CH. CK.		SUP.							
										WELD.		CH. DR.		DATE OF PRINT					
										ENGR.									
K-5674		B		PICKLED & OILED ADDED.		3-30-51		MERRIMAN						PART NO. 807775					
M-1736		A		MAT'L. WAS ASTM-A53		6-18-50		SKOWER		K.G.									
				RETYPE										Yer No. Sira No.					
				FIRST USED ON															
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		CK.		AP'D.		12022					

FORM EMC 40342 5000 5-49

Yer No. | Sira No.

12022