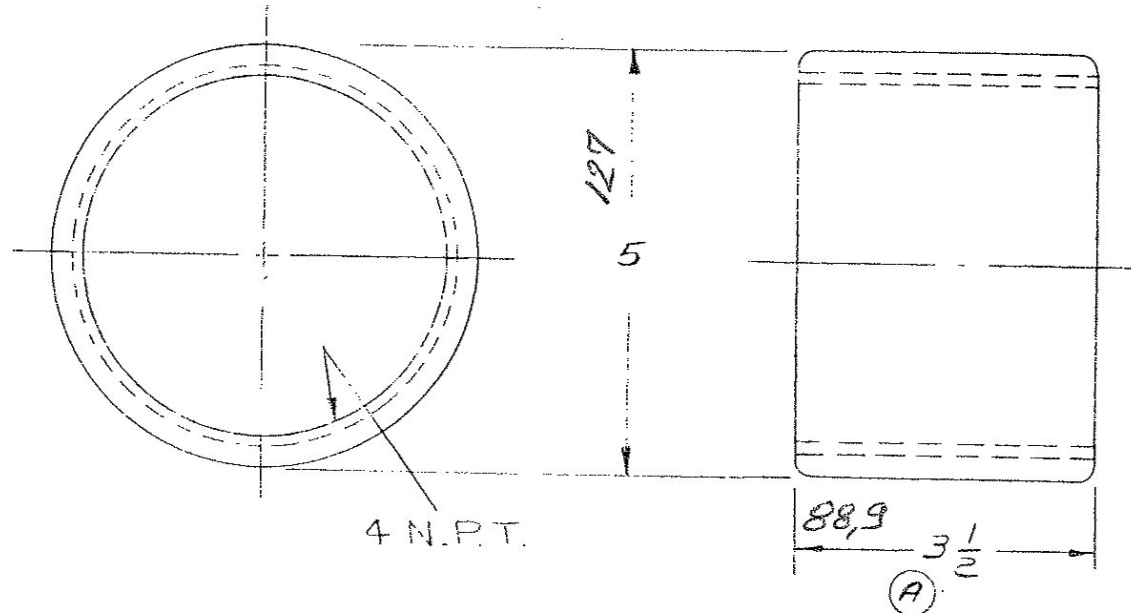


8182344

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE $\pm \frac{1}{32}$

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 118° X ONE THR'D DEEP.



77-33
Yer No Sira No
14034

STANDARD PART

ENGINEERING APPROVAL
OF SOURCE REQUIRED

								MATERIAL WROUGHT STEEL		NAME OF PART		PART NO.		IT. NO.	
				NO. REQUIRED PER ASSEMBLY		DR. M. F. Johnson		DATE 9-27-51		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.					
				CH. CK.		SUP. 82		DATE 10-4-51							
				WELD.		CH. DR.		DATE 10-5-51		COUPLING - 4 PT.					
				MAT'L		ENGR. WW		DATE OF PRINT							
98487 A WAS 3 7/16				7-15-54		J.B. N.E.P.		10-5-51		8182344					
R.F.C. NO.		REV. LET.		REVISION		DATE		BY							
FIRST USED ON				PROJ. 15077 (SD-7)											