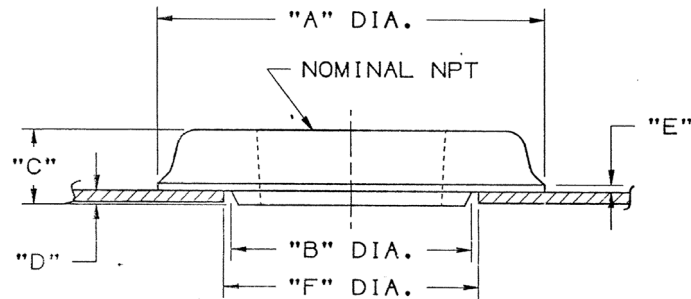


PART NO. 8260878

RFC NO.	REV LET	REVISION	DATE	BY	APVD
D62054	C1	REDRAWN IN UG TO LATEST DFTG STDS. REVS A & B REMD.	03JN99	FBD	



NOMINAL SIZE	EMD PART NO	A ± 0.03 O.D.	B PILOT DIA.	C ± 0.06 TOTAL THICKNESS	D ± 0.03 PILOT HEIGHT	E FLANGE THICKNESS	F RECOMMENDED HOLE SIZE	RFC NO	REV
1/8	8080639	1.37	0.84 ± 0.03	0.47	0.09	0.08 $+0.03$ -0.01	1.00	84754	D
1/4	8086258	1.50	0.97 ± 0.03	0.50	0.12	0.08 $+0.03$ -0.01	1.12	84754	F
3/8	8059609	1.62	0.97 ± 0.03	0.50	0.12	0.08 $+0.03$ -0.01	1.12	84754	E
1/2	8086257	1.81	1.15 ± 0.03	0.59	0.15	0.08 $+0.03$ -0.01	1.25	84754	E
1/2*	8065827	1.81	1.15 ± 0.03	0.59	0.15	0.08 $+0.03$ -0.01	1.25	84754	E
3/4	8024709	2.06	1.34 ± 0.03	0.65	0.15	0.08 $+0.03$ -0.01	1.50	84754	G
1	8058701	2.31	1.72 ± 0.03	0.75	0.19	0.09 ± 0.03	1.87	84754	F
1 1/4	8058702	2.69	1.94 $+0.04$ -0.03	0.75	0.19	0.09 ± 0.03	2.12	84754	F
1 1/2	8059061	3.03	2.31 $+0.04$ -0.03	0.75	0.19	0.09 ± 0.03	2.50	84754	F
2	8050024	3.50	2.69 $+0.04$ -0.03	0.81	0.19	0.09 ± 0.03	2.87	84754	F
2**	9554138	3.50	2.69 $+0.04$ -0.03	0.81	0.12	0.09 ± 0.03	2.87		
2 1/2	8059610	4.06	3.19 $+0.04$ -0.03	1.00	0.19	0.09 ± 0.03	3.37	84754	E
3	8086256	4.62	3.69 $+0.04$ -0.03	1.00	0.19	0.09 ± 0.03	3.87	84754	E
3 1/2	8060027	5.12	4.19 $+0.04$ -0.03	1.00	0.19	0.09 ± 0.03	4.37	84754	E
4	8096028	5.81	4.75 $+0.04$ -0.03	1.12	0.19	0.12 ± 0.03	4.87	84754	E

- * REVERSE TAP
- ** MAKE FROM 8050024

FOR TITLE OF PART NUMBERS
IN CHART SPECIFY: FLANGE-1/2PT

Yer No 1867
Sira No 1867

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I. 2400. BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.		THIRD ANGLE PROJECTION		MATERIAL SAE 1020 STEEL FORGING		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILL. 60501, U.S.A. DIESEL DIVISION GENERAL MOTORS OF CANADA LIMITED LONDON, ONT. M5A 1K5, CANADA	
APERTURE CARD ONLY		UNLESS OTHERWISE SPECIFIED, FOR DIAMETRAL FEATURES, ROUNDNESS MUST BE WITHIN THE MMC AND LMC BOUNDARY. SEPARATE TRUE POSITION CALLOUTS MAY BE OAIED SEPARATELY, REGARDLESS OF DATUM REFERENCE.		W.R. BOGETT TANNEY		DATE 2-7-58 2-27-58	
COMPUTER GRAPHICS CHANGE ONLY		GEOMETRIC TOLERANCING SYMBOLS		ILL		DESCRIPTION	
APPROXIMATE WEIGHT (LBS)		☐ FLAT ☐ RUNOUT ☐ TOTAL RUNOUT ☐ ROUND ☐ ANGULAR ☐ STRAIGHT ☐ TRUE POSITION ☐ CYLINDRICAL ☐ CO-CENTRIC ☐ PERPENDICULAR ☐ DIAMETER ☐ PARALLEL ☐ MAXIMUM MATERIAL CONDITION (MMC) ☐ LEAST MATERIAL CONDITION (LMC) ☐ PROJECTED TOLERANCE ZONE ☐ REGARDLESS OF FEATURE SIZE (RFS)		RCN HCT FOX		3-14-58 3-14-58 3-14-58	
XXXXXX		☐ PROFILE OF A LINE ☐ PROFILE OF A SURFACE ☐ DATUM IDENTIFICATION ☐ BASIC DIMENSION ☐ DATUM TARGET		FIRST USED ON PART NO		8260878 SHEET 1 OF 1	

UO SOLID