

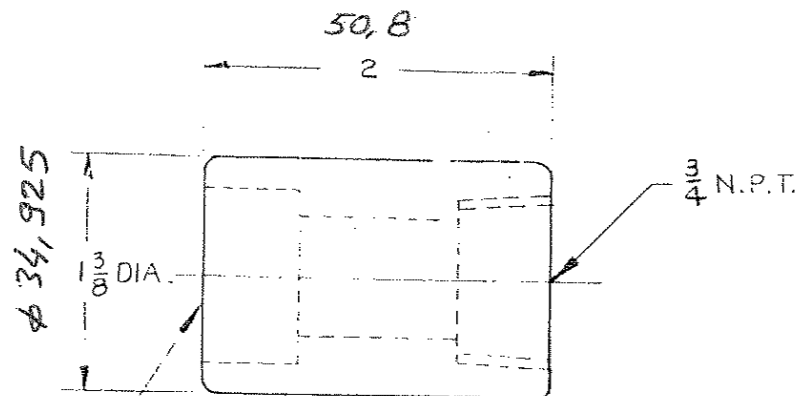
8276347

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS.
IS IN ACCORDANCE
WITH G.M. ENGR. STDS.



$\frac{3}{4}$ I.P.S.

1.065 $\pm .010$ BORE DIA. 27,051 + 0,254
 $\frac{9}{16}$ BORE DEPTH 0

Derinlik: 14,28

YT-29

Ygt No	Sira No
14876	

STANDARD PART

										MATERIAL		NAME OF PART		PART NO.		IT. NO.	
										E.M.S. 59 STEEL		ELECTRO-MOTIVE DIVISION		GENERAL MOTORS CORPORATION		LA GRANGE, ILLINOIS, U.S.A.	
										DR. G.M. Voss		DATE 4-6-59					
										CH. CK. Miller		SUP. 4-6-59					
										WELD. 4-6-59		CH. DR. 4-6-59					
										MAT'L. 4-7-59		ENGR. 4-7-59					
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APV'D.		DATE OF PRINT		PART NO.	
FIRST USED ON																8276347	

FORM EMD 416-B 3000 1-59

GLENNON & KERN, INC., CHICAGO