

9081452

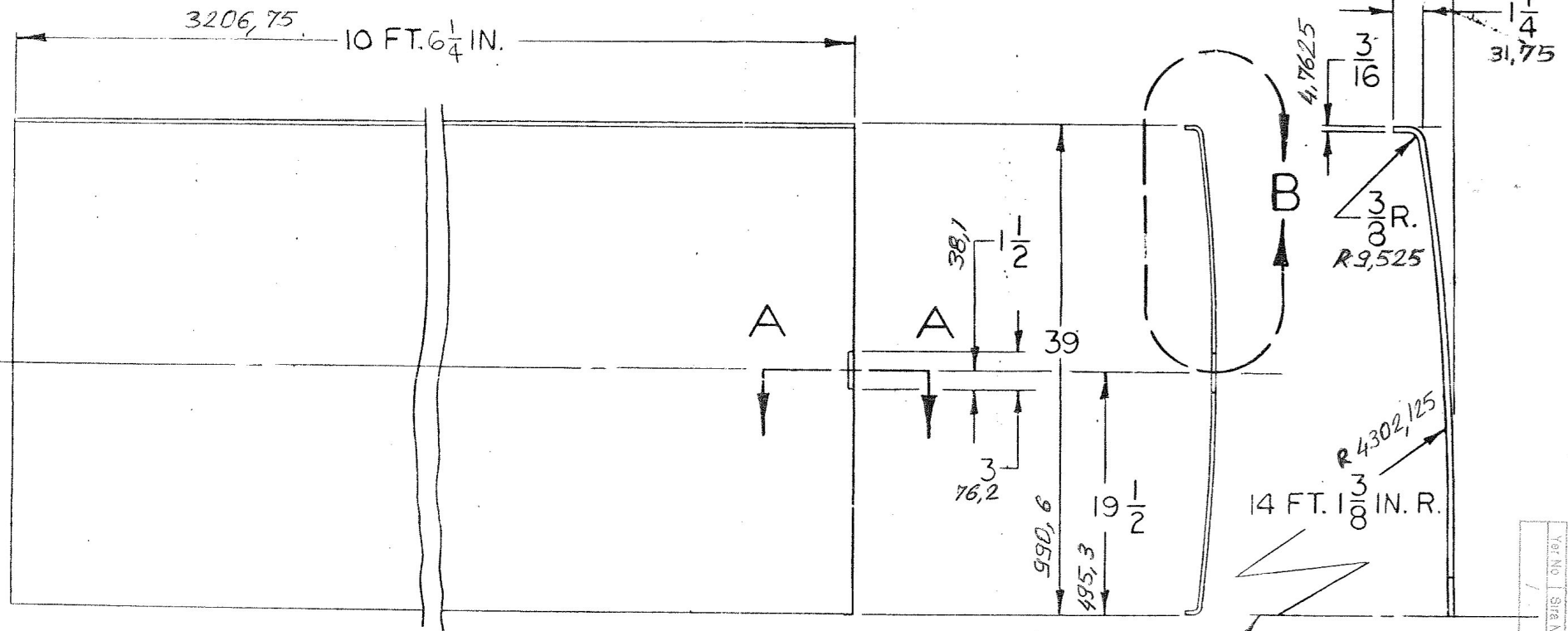
TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I. 2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRU D DEEP

SURFACE FINISH SPEC. IS IN ACCORDANCE WITH G.M. ENGR. STDS.

SECTION A-A
 $\frac{3}{16}$ X 45° CHAMFER
 4,7625 x 45° Pch



OF SHEET

VIEW B

YT-23

R.F.C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.

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MATERIAL EMS 56 HRSS COM.Q.P.	NAME OF PART	PART NO.	IT. NO.
	ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		
	SHEET-BOTTOM		
NO. REQUIRED PER ASSEMBLY 4. milk Larson 3-28-74	DATE OF PRINT 3/18/74	PART NO. 13 9081452	
DATE OF PRINT 3/18/74		PART NO. 13 9081452	

FORM EMD 417-B 2000 8-69

SIMILAR TO 8470736

G. L. SHARP & SONS, INC., CHICAGO

YT-20

Yef No 14208
Sira No