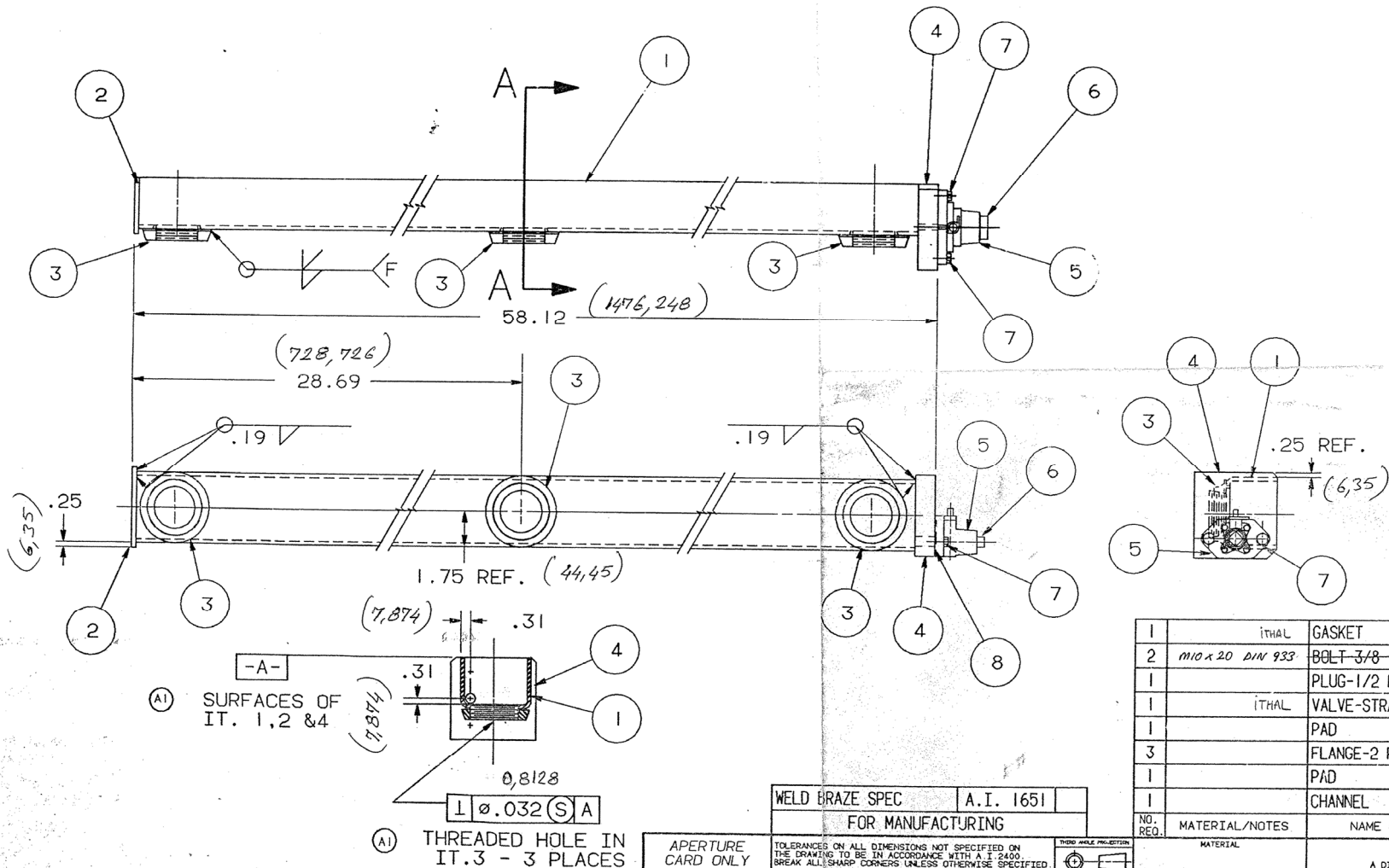


9517521

RFC NO	REV LET	REVISION	DATE	BY	APVD
D10995	A	IT.1 REV/DETAIL			
	AI	GDT ADDED 2 PL CES			
			22JUL87	JLT	J.N.



SECTION A-A

WELD BRAZE SPEC	A.I. 1651
FOR MANUFACTURING	

APERTURE CARD ONLY	TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.S. 2400. BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.	THIRD ANGLE PROJECTION
COMPUTER GRAPHICS CHANGE ONLY	THE FOLLOWING ITEMS APPLY UNLESS OTHERWISE SPECIFIED: FOR DIAMETRAL FEATURES, ROUNDNESS MUST BE WITHIN THE MAXIMUM MATERIAL CONDITION AND MINIMUM MATERIAL CONDITION BOUNDARY. SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE.	
APPROXIMATE WEIGHT (LBS) XXX.XX	GEOMETRIC DRAFTING SYMBOLS: □ FLAT / RUNOUT // TOTAL RUNOUT ○ ROUNDNESS ∠ ANGULAR - STRAIGHT ⊕ TRUE POSITION // CYLINDRICAL ⊙ CONCENTRIC □ SQUARE ∅ DIAMETER // PARALLEL ⊖ PROFILE OF A SURFACE ~ PROFILE OF A LINE ⊕ MAXIMUM MATERIAL CONDITION (MMC) EX3 DATUM IDENTIFICATION ⊖ PROJECTED TOL. ZONE EX2 BASIC DIMENSION ⊕ DATUM TARGET ⊖ REGARDLESS OF FEATURE SIZE (RFS) EX1	

1	ITHAL	GASKET	8306501	8
2	M10 x 20 DIN 933	BOLT 3/8-16 HEX	179838	7
1		PLUG-1/2 PT	113176	6
1	ITHAL	VALVE-STRAIGHT END	9323901	5
1		PAD	9501491	4
3		FLANGE-2 PT	8050024	3
1		PAD	9502117	2
1		CHANNEL	9517520	1
NO. REQ.	MATERIAL/NOTES	NAME OF PART	PART NO.	ITEM NO.
ELECTRO-MOTIVE A DIVISION OF GENERAL MOTORS CORP. LA GRANGE, ILLINOIS 60525, U.S.A.				
DR R. HUMPHRIES	DATE 19FE79	PART NAME	SUMP ASM	
CK ILL	DATE 21FE79	DESCRIPTION	REF	
SUP RDJ	DATE 21FE79	FIRST USED ON	PART NO	
WELD SH	MOD ENGR	GT26CW-2	9517521	
MATL HCB	DATE 22FE79	SHEET 1 OF 1		

CADAM 20.1 REF DATA

DATE PLOTTED = 7/30/87 TIME = 10.43 BY = CAD95 SCALE = 1.0000
 LAST FILE = 87011 10.14 USED = PAPER PLOTTING = 80012501 / 3/7/87