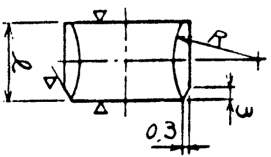
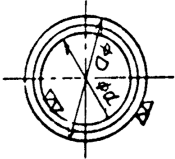


①	30-1-8 P20 追加 全木 (-1) 980215	②	U 80-6-24 改正 至管止 P21 追加 全木
③	88-2-10 P22 追加 全木	④	85-12-6 P23, 24 追加 全木

BUSH  
KÜRESEL KOVAN



部番	D	dH9	2	R
1	44	32.5	25	30
2	50	40.5	30	75
3	50	40.5	31	75
4	30	23.0	12	20
5	50	40.5	37	75
6	42	30.5	25	40
7	50	40.5	38	75
8	47	35.5	30	40
9	47	35.5	31	40
10	32	23.5	28	75
11	42	30.5	19	30
12	42	32.5	19	30
13	35	26.5	19	20
14	42	32.5	22	40
15	35	26.5	22	30
16	42	32.5	25	40
17	50	39	25	30
18	50	40.5	28	75
19	44	32	45	100
20	47	35.5	24	40
21	42	31	25	30
22	44	32.5	28	40
23	70	52.5	32	25
24	42	32.5	25	30

- 注)
- 公差  $D+0.200$   
 $D+0.150$
  - S40C 管用アルミ合金製仕作ハ  
U-82079 (仕作仕様) = ヨル  
コト。(高周波焼入れ)
  - 本図ハ JIS E 412 形状カ異ナル  
トキニ使用コト。  
(JIS 同 - ノテ ユハハ - 8259871  
ヲ使用コト)。
  - S45C 管用ハ時ハ仕作仕様 SU3T0001  
ニヨリ焼入れコト。
  - 材料及ヒ焼入れハ JIS E 412-1973 =  
ヨル。

NOTE 1. TOLERANCE OF MACHINING :  $D+0.200$   
 $D+0.150$

2. IN CASE OF USED MATERIAL S40C, THIS BUSH MUST BE PROCESSED  
ACCORDING TO SPEC. NO. U-82079 (INDUCTION HARDENING).

3. IN CASE OF USED MATERIAL S45C, THIS BUSH MUST BE PROCESSED  
BY CARBURIZING HARDENING ACCORDING TO SPEC. NO. SU3T0001.

4. MATERIAL AND HARDENING MUST BE PERFORMED CORRESPONDINGLY  
AS JIS E 412-1973.

NOT 1. İşlem toleransı  $D+0.200$  dir.  
 $D+0.150$

- S40 C Malzemesi kullanıldığında, bu kovan karakteristik numarası  
U-82079 olan indüksiyon sertleştirme işlemine tabi tutulacaktır.
- S45 C Malzemesi kullanıldığında SU 3T 0001 karbonlu  
sertleştirme işlemine tabi tutulacaktır.
- Malzeme ve sertleştirme JIS E 412-1973'e göre  
olacaktır.

部番	D	dH9	2	R
1	44	32.5	25	30
2	50	40.5	30	75
3	50	40.5	31	75
4	30	23.0	12	20
5	50	40.5	37	75
6	42	30.5	25	40
7	50	40.5	38	75
8	47	35.5	30	40
9	47	35.5	31	40
10	32	23.5	28	75
11	42	30.5	19	30
12	42	32.5	19	30
13	35	26.5	19	20
14	42	32.5	22	40
15	35	26.5	22	30
16	42	32.5	25	40
17	50	39	25	30
18	50	40.5	28	75
19	44	32	45	100
20	47	35.5	24	40
21	42	31	25	30
22	44	32.5	28	40
23	70	52.5	32	25
24	42	32.5	25	30

Liste no : L.A 0665

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