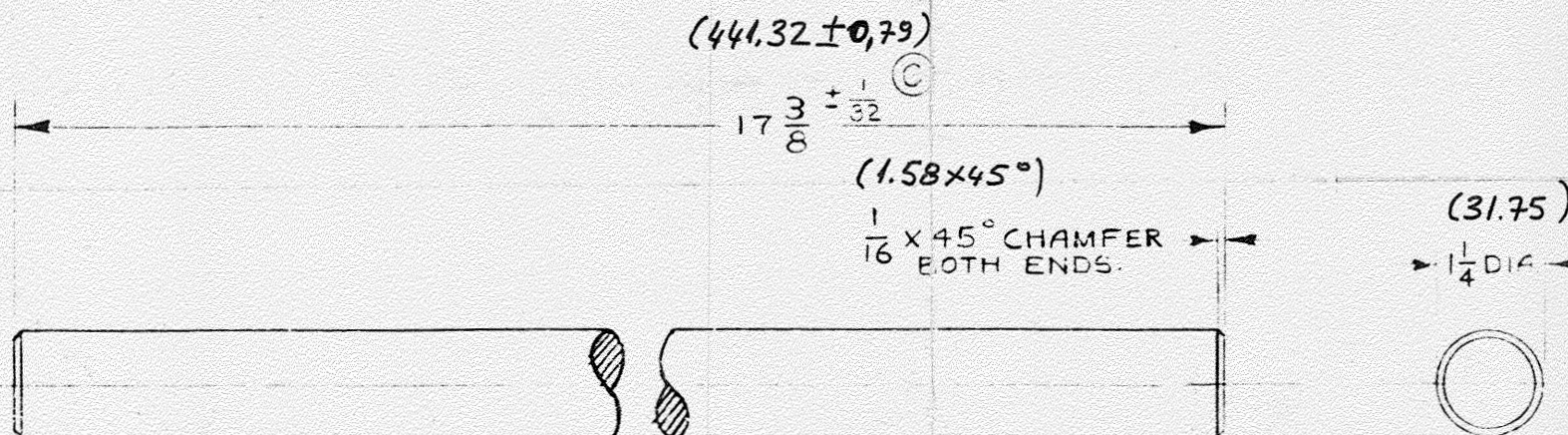


8107342

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE ± 0.010 UNLESS OTHERWISE SPECIFIED.

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 116° X ONE THRD DEEP



A. HEAT TREATMENT:
CARBURIZE FOR .070-.080 FINISH CASE DEPTH.
QUENCH IN OIL.
TEMPER AT 350°F
ROCKWELL C 58 MINIMUM.

Yer No | Sira No
/ 5632

D13704	E	WAS "QUENCH IN WATER"					
	E	MATL. WAS SAE 1020 STL	220 LBS	Quench	10 96		
E12155	D	WAS "QUENCH IN OIL"					
U-2065	C	TO LADDED NOTE REM. 32057	Pyro	RDU			
	B	REV'D HEAT NOTE	36	Fe			
-3426	B	MATL. WAS SAE 1020 ST	27	300	1.4 L		
	A	REV'D HEAT NOTE	7/4/46	Fe			
	A	REV'D HEAT NOTE	7/4/46	Fe			
		FIRST USED ON 4 WHEEL WELDED TRUCK					
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.	

NO. REQ'D PER ASSEMBLY

MATERIAL	
AISI 8620 H STEEL	
DR. H. Bennett	4-18-46
CK. J. Clark	4-23-46
CH. CK. 4	5-13-46
CH. DR. 4	5-14-46
ENGR. 4	7/15/46

NAME OF PART

PART NO.

IT NO.

ELECTRO-MOTIVE DIVISION
GENERAL MOTORS CORPORATION
LA GRANGE, ILLINOIS, U.S.A.

PIN
TRACTION MOTOR SUSPENSION

DATE OF PRINT

PART NO.

8107342