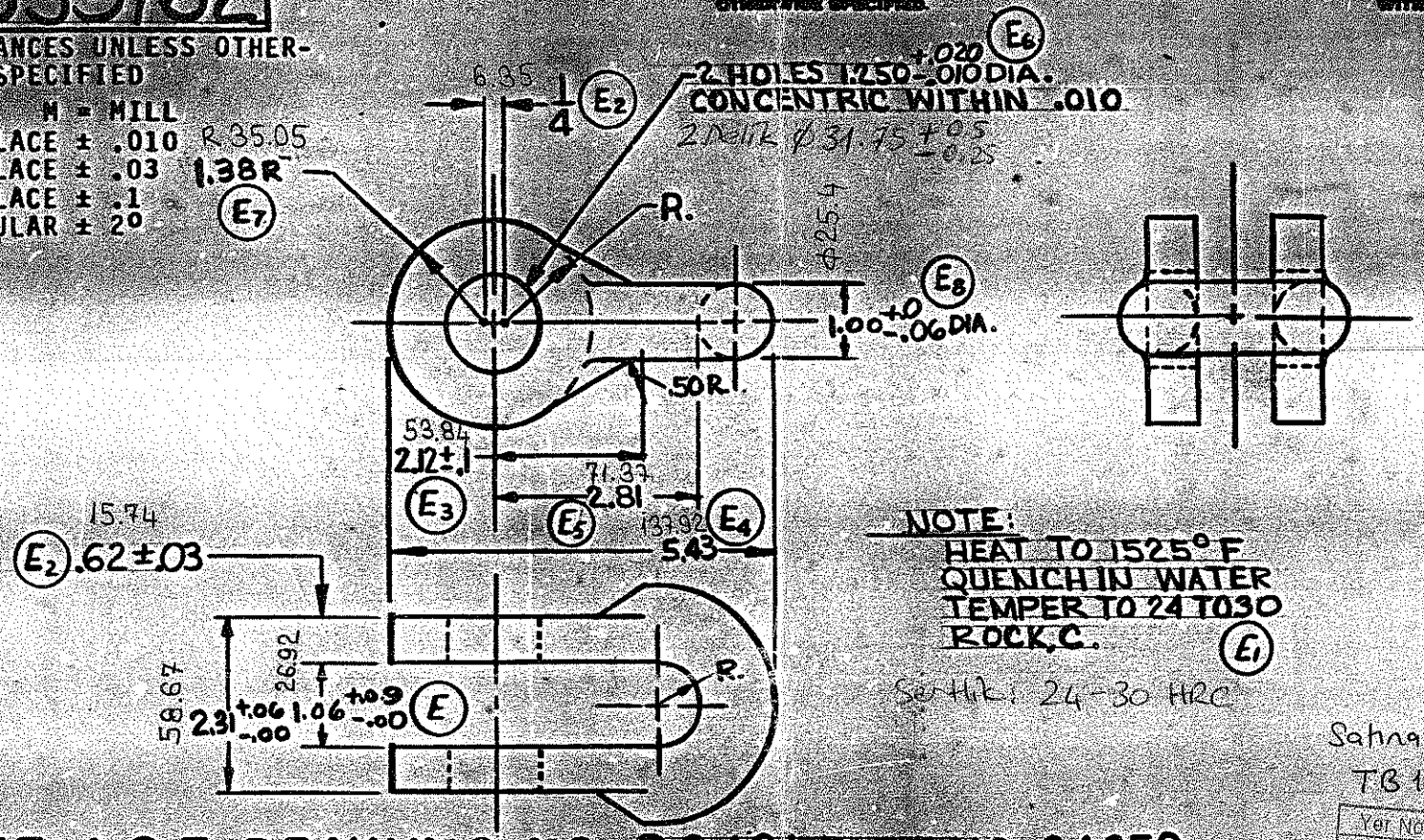
8359762

TOLERANCES UNLESS OTHERWISE SPECIFIED
M = MILL
3 PLACE ± .010
2 PLACE ± .03
1 PLACE ± .1
ANGULAR ± 2°

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.E. SPEC. A28.1



NOTE:
HEAT TO 1525° F
QUENCH IN WATER
TEMPER TO 24 TO 30
ROCK. C.
E1

Sertlik: 24-30 HRC

Sahnalma için
TB 1221 gecerli olacak.

REF: A.S.F. DRAWING NO. 93431, PART NO. 64652

G 1030

Yer No	Sıra No
	/ 5501

NO. REQ.		NAME OF PART	PART NO.	IT. NO.
	MATERIAL SAE 1045 STEEL			

ELECTRO-MOTIVE DIVISION
GENERAL MOTORS CORPORATION
LA GRANGE, ILLINOIS, U.S.A.

DR. A.S.F. DATE
CK.
SUP. CH. DR.
WELD MOD. ENGR.
MAT'L ENGR.

CLEVIS

FIRST USED ON: GR-12 (LXO 701310)

PART NO. 8359762

R.F.C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D
	E7	R. RELOCATED-E8 TOL. WAS ±.03				
	E5	WAS 2.75±.06 - E6 WAS CLASS "B"				
	E3	WAS 2.00±.1 - E4 WAS 5.12				
	E2	DIM ADDED: 2 PLC'S				
	E1	HARDNESS WAS 24-29				
74365	E	TOL. WAS +.010 -.005	#24-75 S.P.			
61478	D	REDRAWN	10/25/73	W.L.H		

FORM EMD 416 E 5000 6-72