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1

2

3

4

5

6

7

8

A

B

C

D

E

F

<1000

6,0

0,8

<630

4,0

0,7

<400

3,0

0,6

<250

3,0

0,4

100

2,0

0,3

40

1,5

0,2

L mm

Ham

Ypl.

Nom. Size

Class

<4000

2,0

0,4

<2000

1,2

0,4

<1000

0,8

0,3

<400

0,5

0,3

30-120

0,3

0,2

2-30

0,2

0,1

L mm

m ±

K ±

Nom. Size

Class

>20000

9,0

8,0

<20000

8,0

7,0

<16000

7,0

6,0

<12000

6,0

5,0

<8000

5,0

4,0

<4000

4,0

3,0

<2000

3,0

2,0

<1000

2,0

1,5

<400

1,0

1,0

30-120

1,0

0,5

2-30

1,0

0,5

L mm

A ±

E ±

Nom. Size

Class

Technical Specifications

Technical Document

Fixture/Mould Asset ID.

Coating/Heat Tre./Roughness

Paint/Color

01

Added Tightening Torque

27/10/2023

27/10/2023

27/10/2023

Modf. No

Modification Description

Date

Sign

1

2

3

4

5

6

7

8

A

B

C

D

E

F

1

2

3

Front view

1

2

3

1

Ref	Torque Nm	Description
1	17	Only for crimping
1	27	For other equipment

3	ISO 7091 M8	1	SP.03003-004JB	8.8	-	-
2	UNI 1751 B For M8	1	SP.03009-005JB	8.8	-	-
1	ISO-4017 M8x18	1	SP.01004-223JB	8.8	-	-

No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlýk Weight (Kg)
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f ☐ m(☐ H ☐ K ☐
	EN 15085-2 Certification Level		CL1 ☐ CL2 ☐ CL3 ☐	Weld Pro.	ISO 13920	A ☐ B ☐ E ☐ F ☐
				Cast Steel	ISO 12708	Lm2 ☐ Lr2 ☐ Sm2 ☐ Sr2 ☐
	Approved	L.Giovinazzo	16/10/2023	Scale	TURASAS Turkish Railway Vehicles Industry Inc. GZ11.27.12.11000	
	Checked	D.Gerardi	16/10/2023	2:1		
	Prepared	M.Tuccella	16/10/2023			
				Fastening_Kit		-
TYP	Date:16/10/2023			Sheet : 1/1		

1

2

3

4

5

6

7

8

A

B

C

D

E

F