

Typical Fastening
Scale: 1:1

Thread	Torque Nm
M5	4
M6	7
M8	17
M10	34
M14	95

For type details refers to GZ10.27.08.00000 drawing

11	Fastening_Kit	4	02.10.27.12.4900	-	-
10	Fastening_Kit	16	02.10.27.12.4800	-	-
9	Fastening_Kit	1	02.10.27.12.4700	-	-
8	Fastening_Kit	14	02.10.27.12.1200	-	-
7	Type_7	5	02.10.27.08.1700	-	-
6	Type_6	2	02.10.27.08.1600	-	-
5	Type_5	1	02.10.27.08.1500	-	-
4	Type_4	3	02.10.27.08.1400	-	-
3	Type_3	10	02.10.27.08.1300	-	-
2	Type_2	3	02.10.27.08.1200	-	-
1	Type_1	2	02.10.27.08.1100	-	-

No	Pargaz Ady Designation Name of Item	Adet City	Rezim No / Norm Drawing No / Norm	Materyale Material	Olgu Dimension	Ayraz Kod	
	EN ISO 21920-1	ISO 8015	ISO 2553	General Tool	ISO 2768	M1 H1 K1	
	EN ISO8015 Certification Level	0.03	0.03	Cast Steel	ISO 13023	A1 C1 K1	
	Approved	L. Giovannozzi	08/11/2023	Scale	ISO 17025	1mm/2	
	Checked	D. Gerardi	08/11/2023				
	Prepared	M. Tuccella	08/11/2023				
				Roof_Earthring		TURASAS Turkish Railway Vehicles Industry Inc	
				GZ1027.27.08.10000		GZ1027.27.08.10000	
	Date: 06/11/2023			Sheet: 1/1		Sign: 1 Draw: 01	

Technical Specifications	04	Harness update and Bom corrected	29/11/2023
Technical Document	03	Added conductive grease note	06/11/2023
Fixture/Mould Asset ID	02	Harness update	31/10/2023
Casting/Heat Tre/Roughness	01	Harness update	26/09/2023
Paint/Coating			
	Modf. No.	Modification Description	Date

TYP					
Date: 06/11/2023			Sheet : 1/1	Size: A0	Rev: 01