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1

2

3

4

5

6

7

8

A

B

C

D

E

F

<1000

6,0

0,8

<630

4,0

0,7

<400

3,0

0,6

<250

3,0

0,4

100

2,0

0,3

40

1,5

0,2

L mm

Ham

Ypl.

Nom. Size

Class

<4000

2,0

0,4

<2000

1,2

0,4

<1000

0,8

0,3

<400

0,5

0,3

30-120

0,3

0,2

2-30

0,2

0,1

L mm

m ±

K ±

Nom. Size

Class

>20000

9,0

8,0

<20000

8,0

7,0

<16000

7,0

6,0

<12000

6,0

5,0

<8000

5,0

4,0

<4000

4,0

3,0

<2000

3,0

2,0

<1000

2,0

1,5

<400

1,0

1,0

30-120

1,0

0,5

2-30

1,0

0,5

L mm

A ±

E ±

Nom. Size

Class

Technical Specifications

Technical Document

Fixture/Mould Asset ID.

Coating/Heat Tre./Roughness

Paint/Color

01

Added Tightening Torque

27/10/2023

Modf. No

Modification Description

Date

Sign

Front view

1

1

2

3

Ref

Torque Nm

Description

1

17

Only for crimping

1

27

For other equipment

3

ISO 7089 For M8

1

SP.03002-005JB

8.8

-

-

2

UNI 1751 B For M8

1

SP.03009-005JB

8.8

-

-

1

ISO-4017 M8x20

1

SP.01004-011JB

8.8

-

-

No

Parça Adý
Designation Name of Item

Adet
Qty.

Resim No / Norm
Drawing No / Norm

Malzeme
Material

Ölçü
Dimension

Aðýrlýk
Weight
(Kg)

ISO 21920-1

ISO 8015

ISO 2553

General Tol.

ISO 2768

f ☐

m ☒

H ☐

K ☒

EN 15085-2 Certification Level

CL1 ☐

CL2 ☐

Weld Pro.

ISO 13920

A ☐

B ☐

E ☐

F ☐

CL3 ☐

Cast Steel

ISO 12708

Lm2 ☐

Lr2 ☐

Sm2 ☐

Sr2 ☐

Approved

L.Giovinazzo

16/10/2023

Scale

Checked

D.Gerardi

16/10/2023

2:1

Prepared

M.Tuccella

16/10/2023

2:1

Fastening_Kit

-

TYP

Date: 16/10/2023

TURASAS

Turkish Railway Vehicles Industry Inc.

GZ10.27.12.53000

Sheet : 1/1

Size:A3

Rev: 01

1

2

3

6

7

8