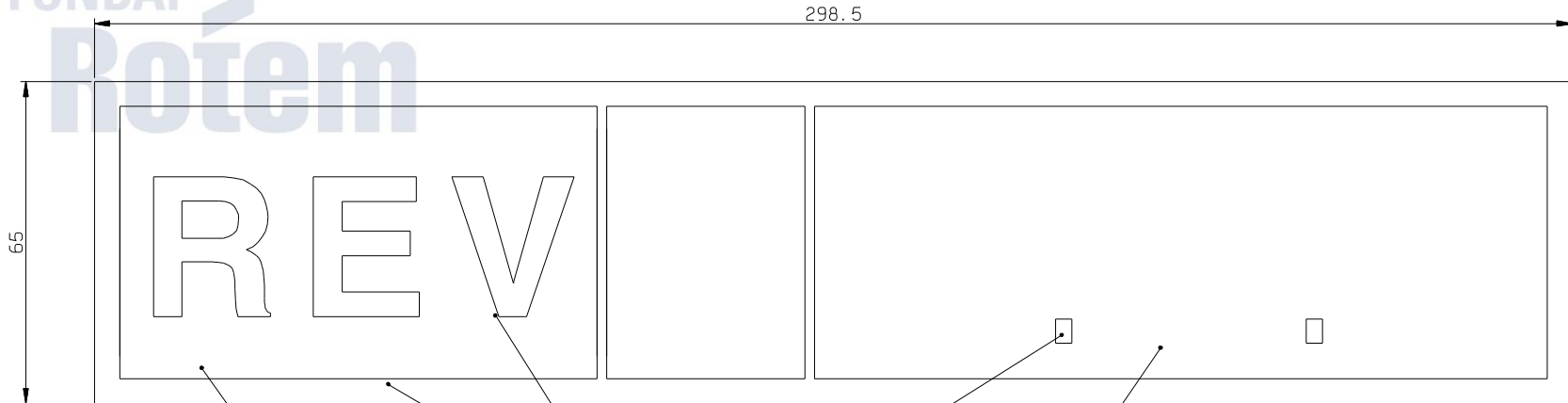


0250595 FRAME 1 JULY 19, 2014 15:53:43

적용 규격 SPECIFICATION APPLIED			

HYUNDAI
Rotem



DARK GRAY

YELLOW
BLACK

GRAY

NOTE

1. THE SAMPLE OF THIS ITEM SHALL BE SUBMITTED BEFORE MASS PRODUCT FOR APPROVAL.
2. MATERIAL
PVC 0.175T
ADHESIVE SHOULD BE USED NITTO5000NS OR EQUIVALENT
3. PRINTING: SILKSCREEN SURFACE PRINTING
4. FINISH: CLEAR UV COATING

단위 UNIT	HORIZONTAL			
	~ 40	~ 30	~ 2	~ 4
~ 30	2	3		
~ 10	1	1.5		
~ 3	0.5	1		
단위 UNIT	VERTICAL			
	~ 3150	~ 1600	~ 800	~ 400
~ 200	1.5	2		
~ 100	1	1.5		
GRADE		A	B	
주입, 주조公差 CASTING (±)				
~ 20M	8	14	24	
~ 15M	7	12	21	
~ 12M	6	10	18	
~ 8M	5	8	14	
~ 4M	4	6	11	
~ 2M	3	4	8	
~ 1M	2	3	6	
~ 315	1	2	4	
~ 120	1	2	3	
GRADE		A	B	C
용접公差 WELDING (±)				
~ 20M	-	6.0	8.0	
~ 15M	-	5.0	7.0	
~ 12M	-	4.0	6.0	
~ 8M	-	3.0	5.0	
~ 4M	0.8	2.0	4.0	
~ 2M	0.5	1.2	3.0	
~ 1M	0.3	0.8	2.0	
~ 315	0.2	0.5	1.2	
~ 120	0.15	0.3	0.8	
~ 30	0.1	0.2	0.5	
3~6	0.05	0.1	0.2	
GRADE		A	B	C
기계 가공公差 MACHINING (±)				
기공公差 GENERAL TOLERANCE	MARK	DATE	변경내역 DETAIL OF REVISION (E.C. ZONE)	선번호 E.C. NO.

AX1 2014.07.17 CHANGE COLOR RNO1001-U259 T.W.KIM K.B.PARK J.Y.LEE

품번 NO.	부품 PART NO.	품명 DESCRIPTION			재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS	
승인 APP	J.H.PARK 2013.02.01	소재 MAT'L	P.V.C		도면 DRG. NO	MS	MARK, LAST OVERHAUL		
검도 CHK	K.B.PARK 2012.01.31	총중량 G.W							
설계 DGN	T.W.KIM 2012.01.31	일련 MC	공차 WD	치 CT	RFM77016CV0			Ver.	00
제도 DRG					SCALE 1/1			매수 SHEET	1 of 1
		SIZE A3			HYUNDAI Rotem 현대로템주식회사				
		참고번호 REF. NO.							