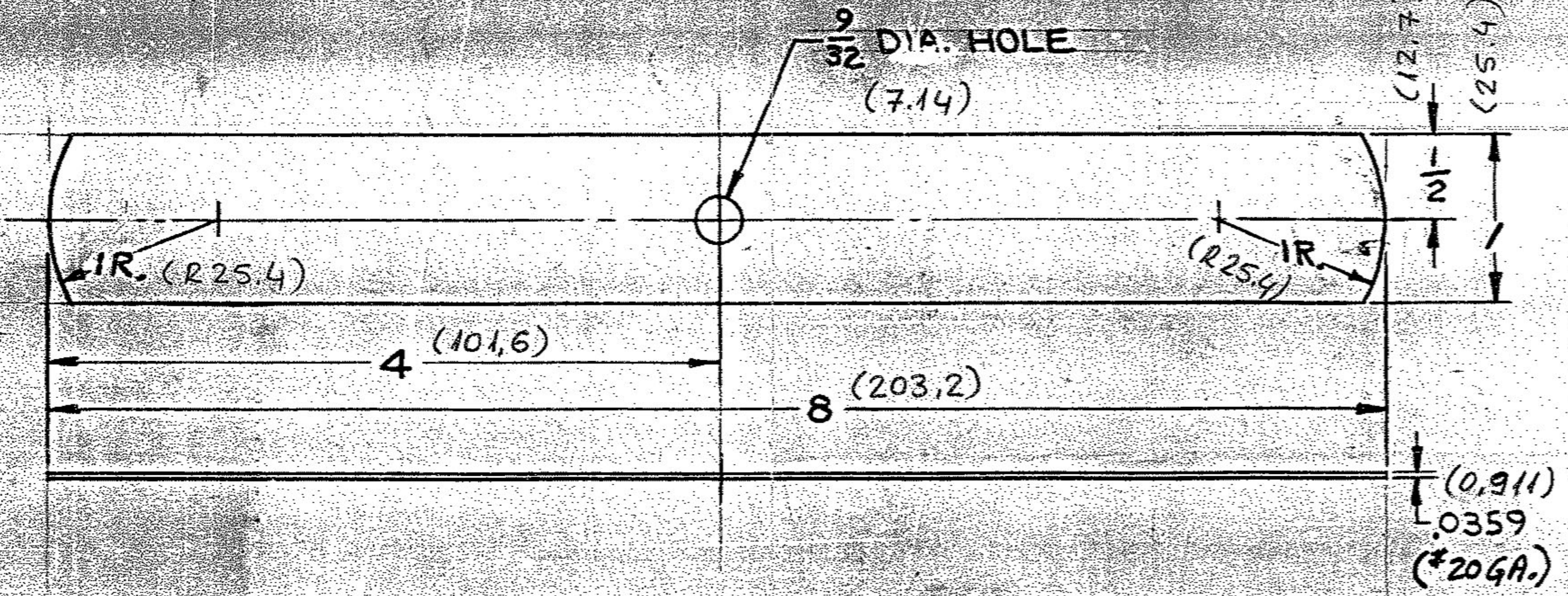
8245802

PERMISSIBLE VARIATION OF COMMON FRACTION DIMENSIONS TO MACHINED SURFACES TO BE ±.010 UNLESS OTHERWISE SPECIFIED. FABRICATION TOLERANCE $\pm\frac{1}{32}$

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP.



Yer No	Sıra No
	1 5668

38516

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.

FIRST USED ON EX. 8051 (SD9L)

NO. REQUIRED PER ASSEMBLY

MATERIAL EMS-77 SPRING STEEL

DR. DATE 11-26-56

CH. 12-3-56

CH. CK. SUP. WUK 12-5-56

WELD. CH. DR. 12-5-86

MAT. ENGR. 12-7-88

NAME OF PART | PART NO. | IT. NO.

ELECTRO-MOTIVE DIVISION
GENERAL MOTORS CORPORATION
LA GRANGE, ILLINOIS, U.S.A.

SPRING

DATE OF PRINT

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11