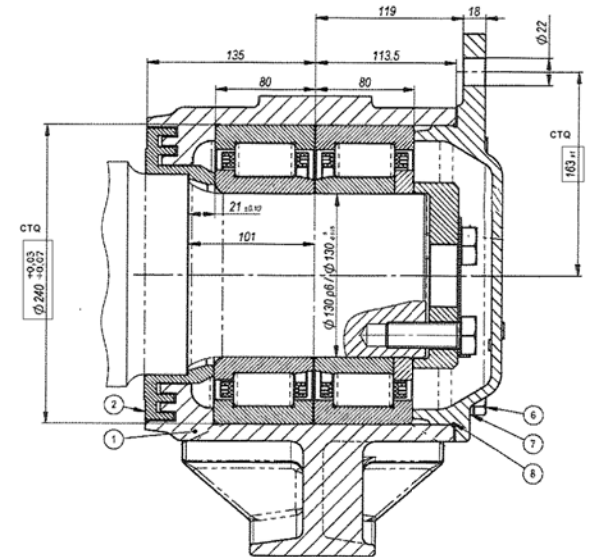
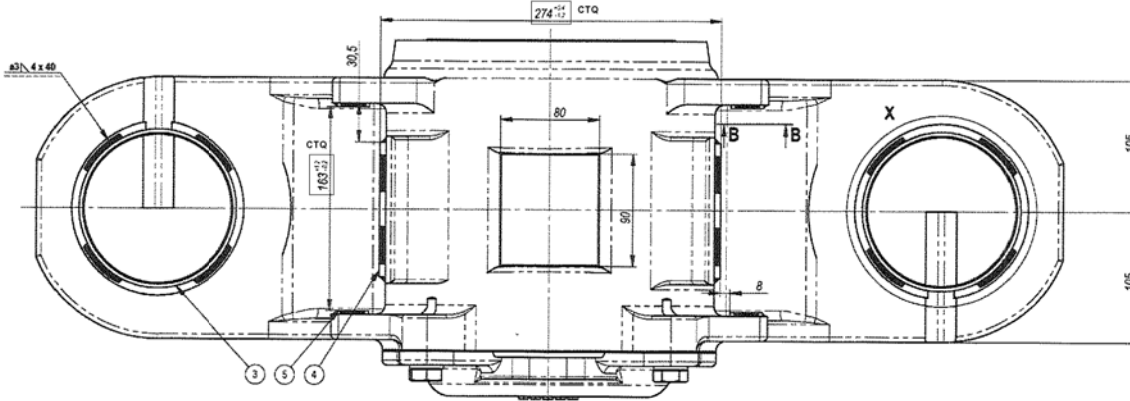
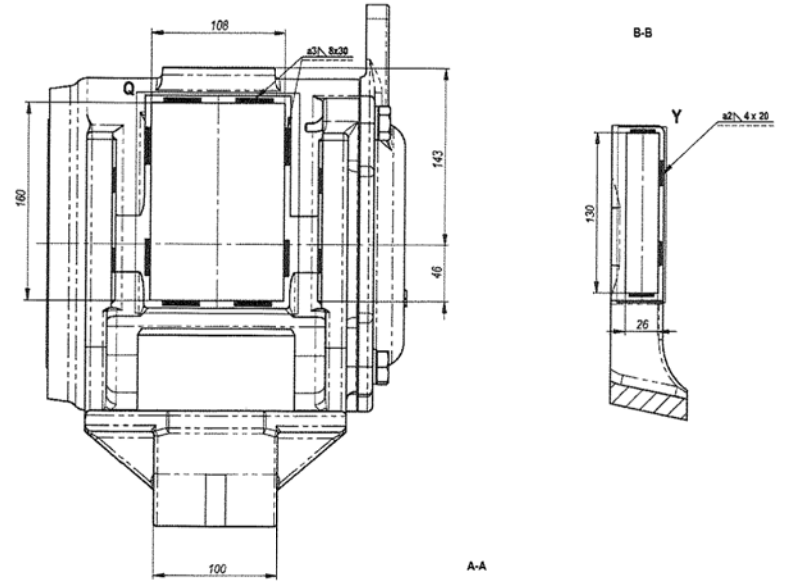
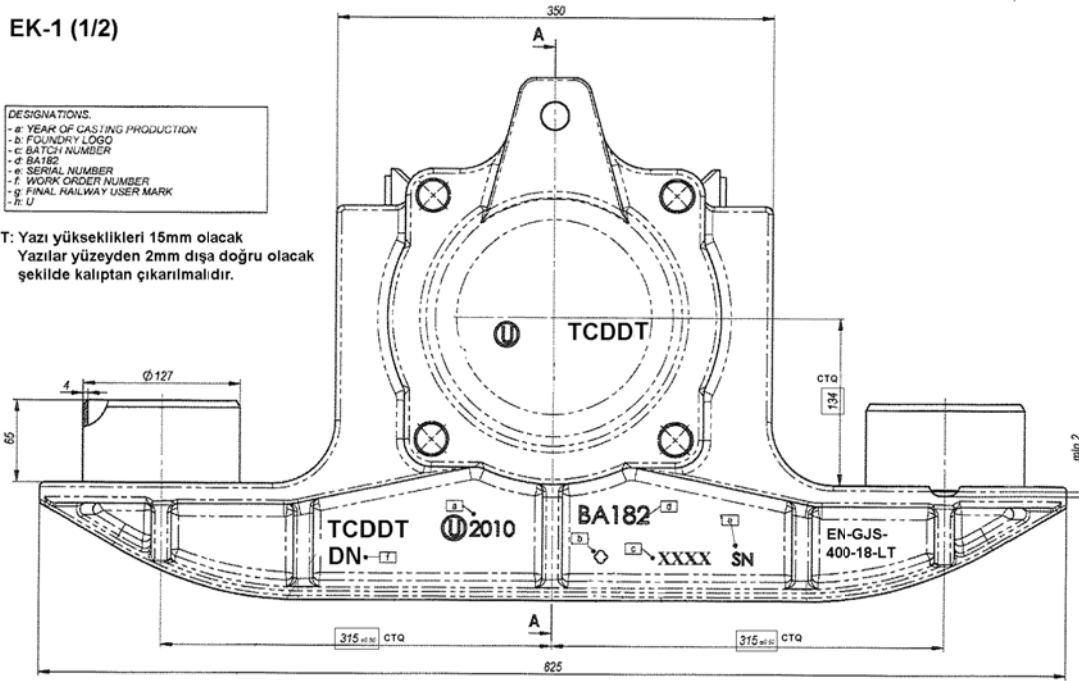


EK-1 (1/2)

DESIGNATIONS:
- a: YEAR OF CASTING PRODUCTION
- b: FOUNDRY LOGO
- c: BATCH NUMBER
- d: BA182
- e: SERIAL NUMBER
- f: WORK ORDER NUMBER
- g: FINAL RAILWAY USER MARK
- h: U

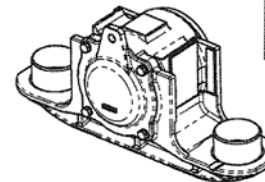
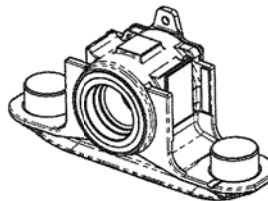
NOT: Yazı yükseklikleri 15mm olacak
Yazılar yüzeyden 2mm dışı doğru olacak
şekilde kalıptan çıkarılmalıdır.



- DESIGNATIONS: MIDDLE THICK LETTERS ACCORDING TO DIN 1451, EMBOSSED, 2 mm
- PAINTING ACCORDING TO: BN 918 301 ATTACHMENT 50.01.05
- OTHER NOT-PAINTED SURFACES ANTICORROSIVE PROTECTED
- ALL MACHINED AREAS ANTI-CORROSIVE PROTECTED
- TECHNICAL DELIVERY CONDITIONS (TDG): BN 918 058

FOR INFORMATION ONLY

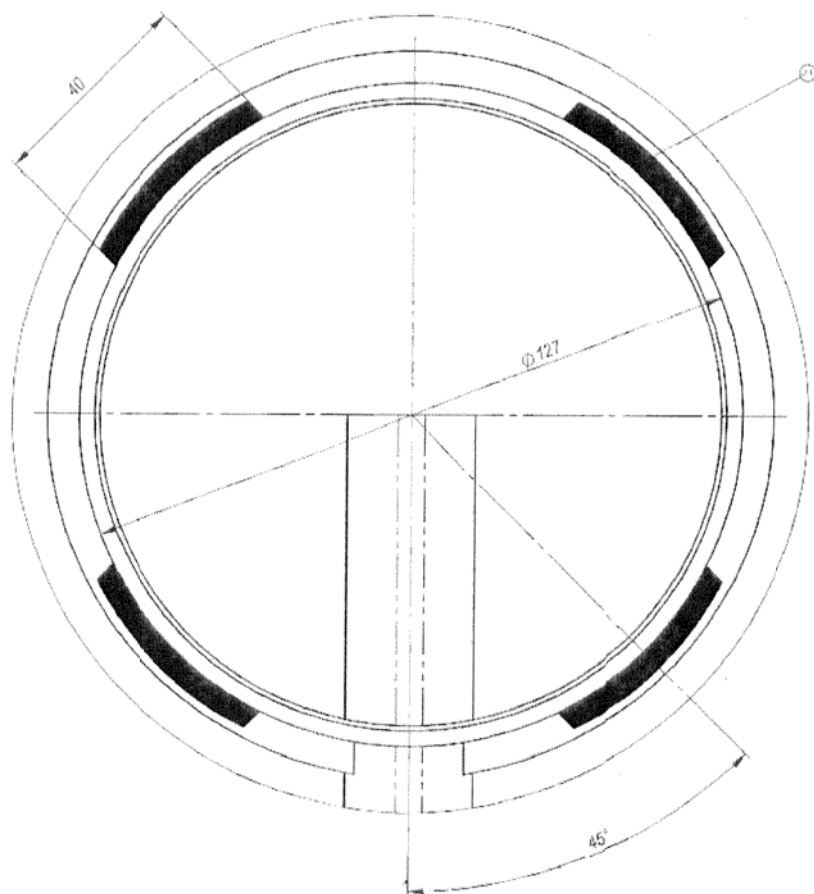
ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT (kg)	MATERIAL	MP	QTY.
1	KE-20-10	AXLE BEARING BOX BA182	96.52	EN-GJS-400-18-LT	XXXX	1
2	KE-22-01	LABYRINTHRING BA361	3.85	EN-GJS-400-18-LT	2725	1
3	KE-23-02	SPRING GUIDE Ø127/4 x 69	0.80	P235TR1	2726	2
4	KE-24-04	MANGANIUM PLATE 160x108x5	0.67	X120Mn12	282	2
5	KE-24-05	MANGANIUM PLATE 130x26x3	0.08	X120Mn12	2721	4
6		BOLT M16x40 ISO 4017 8.8 A2F	0.101		1428	4
7		WASHER A16 BN206012-06 16,2/27 4x2,6	0.01		293	4
8	KE-100-10-02-01	SEAL RING Ø237 / Ø3.15	0.007	Butacien-polymer	601	1



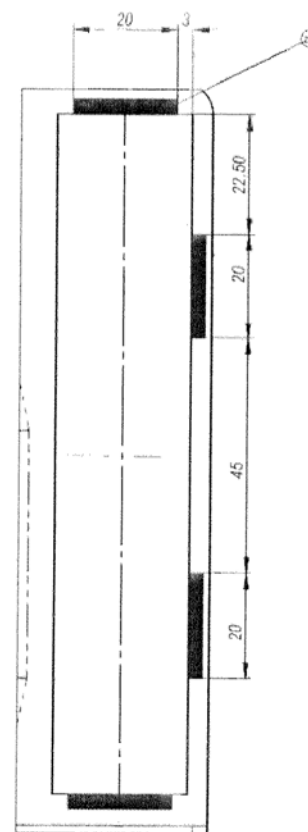
FINISH				CASTING TOLERANCES ISO 8062-C1/F16		DIMENSIONS WITHOUT TOLERANCES ISO 2768-mS		DO NOT SCALE DRAWING		REVISION	
				According to dwg.: 1Fwg000.0.02.005.182							
DRAWN	NAME	SIGNATURE	DATE	POSITION	MP	TITLE					
CHK'D						AXLE BEARING BOX					
APP'VD						The reproduction, distribution and circulation of this document as well as the communication of its contents to others without explicit authorization is prohibited.					
O.A.						MATERIAL					
						DWG NO.		BA 182			

EK-1 (2/2)

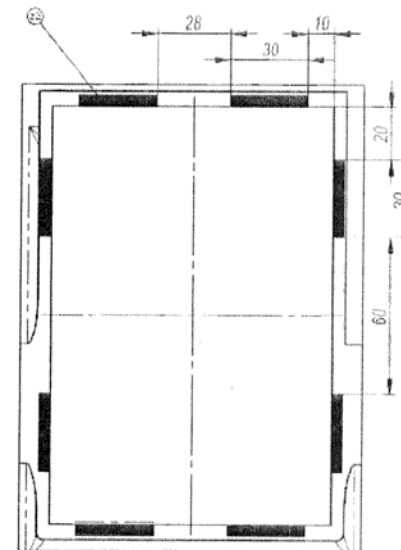
DETAIL X
1:1



DETAIL Y
1:1



DETAIL Q
1:2



Welding Standard			EN 15065			
Certification Level			CL 1			
Weld No	Quantity	Welding Procedure EN ISO 4063	Weld Wire	Certification procedure	Control Testing	Quality Level
z1 - a3 x 40	8	135	Union FeNi60 IG	CP C2	CT3	S817C
z2 - a2 x 20	16	135	Union FeNi60 IG	CP C2	CT3	S817C
z3 - a3 x 30	16	135	Union FeNi60 IG	CP C2	CT3	S817C

ZONE	REV.	DESCRIPTION	DATE	APPROVED
		SEE SHEET 1		

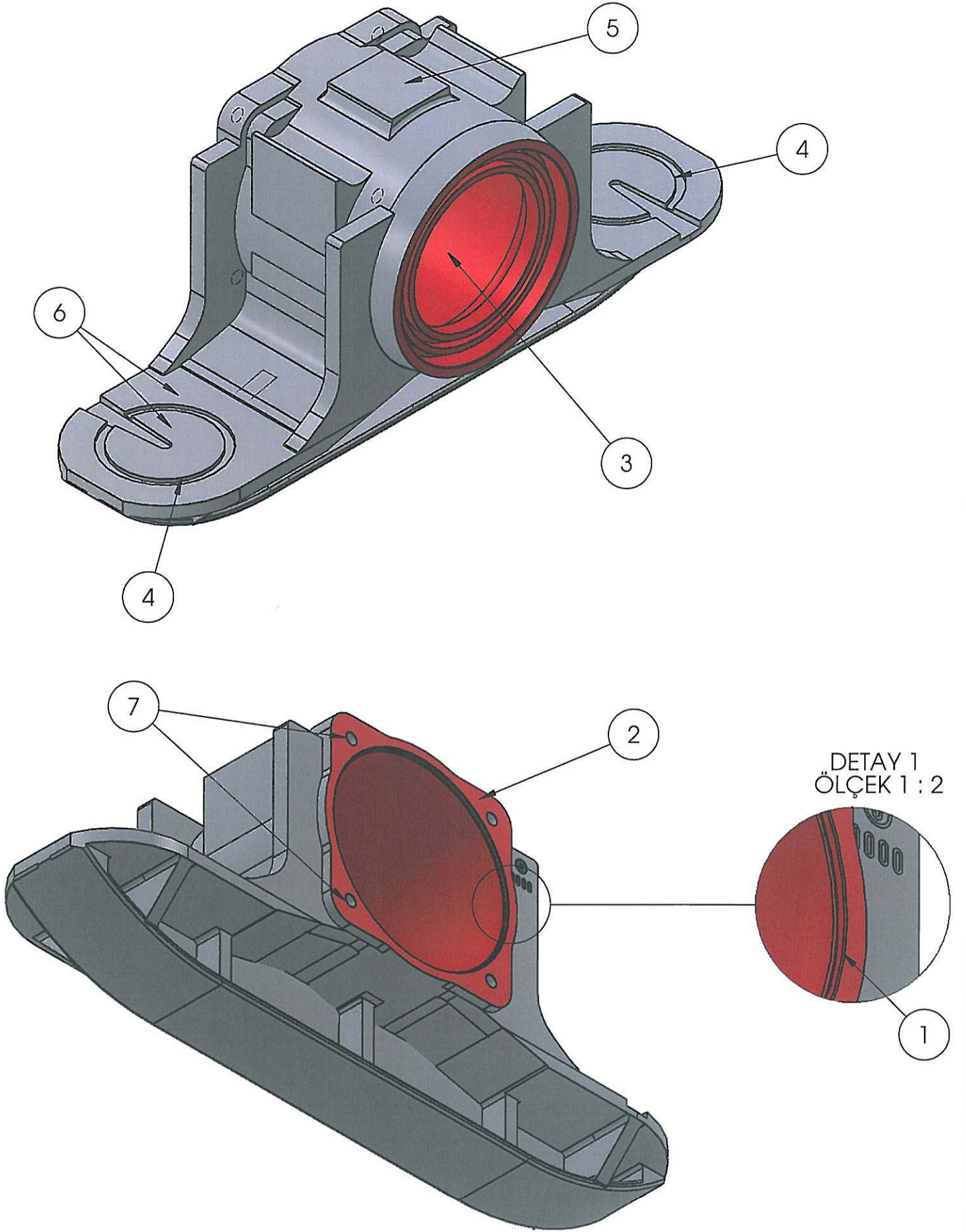
FURNISH			CASTING TOLERANCES ISO 8062-CT10	DIMENSIONS WITHOUT TOLERANCES EN ISO 2768-mK	DO NOT SCALE DRAWING	REVISION	C
NAME	SIGNATURE	DATE	POSITION	MP	TITLE		
DRAWN	D. PERZIC	2.8.2012					
CHKD							
APP'D	I. SWOLLE	2.8.2012					
QA	S. M. BRCE	2.8.2012					
			MATERIAL:		DWG NO.		
			WEIGHT: 108.50 kg		SCALE: 1:5		

AXLE BEARING BOX BA 182

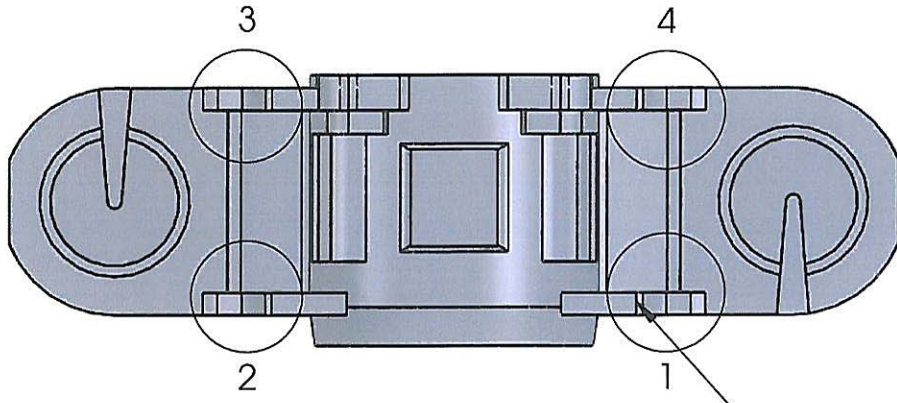
BA182

A3

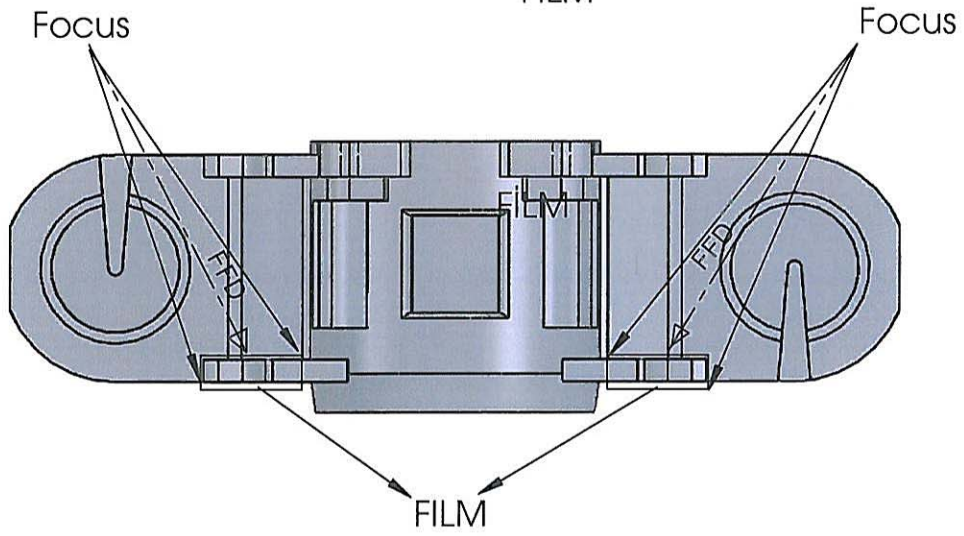
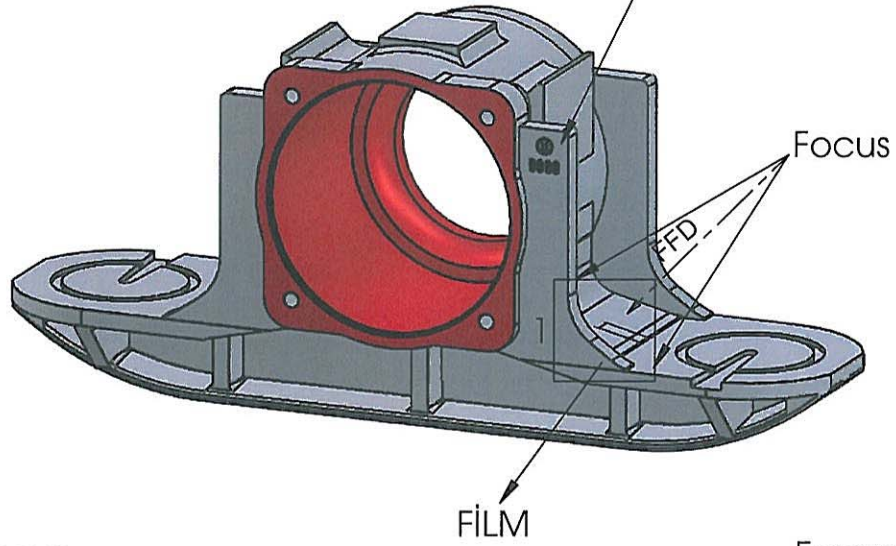
SHEET 2 OF 2



Buatagres Gövdesi İçin Bölge Numaralarının Yerleri



TCDD Baskısı olan bölüm referans alınarak saat yönünde numaralandırma yapılmıştır.



İnceleme Yerleri, Film Yerleşim Planı ve Çekim Düzenlemesi